

Leading brickwork product suppliers Miers Construction Products delivering expertise from our depots across the UK



Improving choice, quality and service







As a leading specialist merchant of brickwork products across the UK, Miers Construction Products Ltd have access to world beating manufacturers producing products to help you with your building needs.

Our specialist brickwork experts are available to work with you on any projects backed up by depots around the UK.

Please call us for your building requirements.

We aim to provide our customers with a 'single source' connection to supplies, products and technology. We are dedicated in our efforts to become a valuable supplier/partner by providing products and services that outperform all standards and expectations and offering unparalleled service through dedicated employees whom are committed to being the best in our industry.

## **Goals:**

- To be the most important and valued supplier to our customers.
- To build relationships with our customers and suppliers based upon trust and respect.
- To build a reputation that will expand our business through our principles and commitment to our customers.
- To provide new products and technologies.





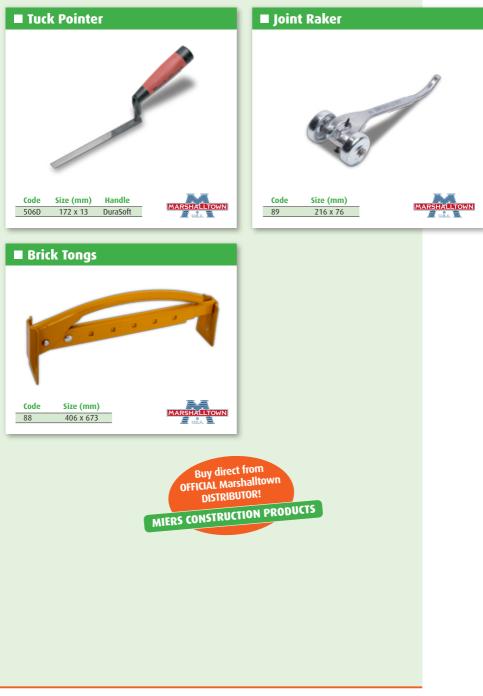
# Marshalltown Brickwork Tools

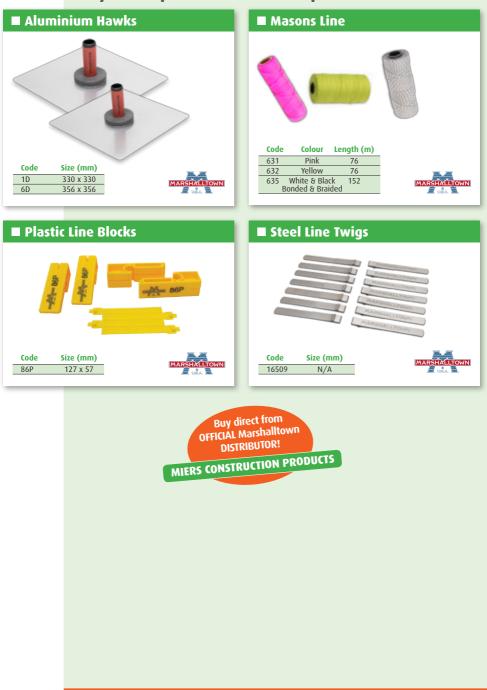
Miers Construction Products - first new UK distributor in 100 years for world leading tool manufacturer Marshalltown



Pointing Trowels	
45 50	■ 45 6D
46 114D	Pattern       Code       Size (mm)       Handle         Philadelphia       45 5D       127 x 64       DuraSoft         Philadelphia       45 60       152 x 70       DuraSoft         London       46 114D       102 x 51       DuraSoft         London       46 116D       152 x 64       DuraSoft
Code Size (mm) Handle	Bucket Trowel
Code Size (mm) Handle	









# Waterproofing Products

## Polythene DPC

Polythene DPC which conforms to BS6515. providing a cost effective and durable DPC.

Width (mm)	Length (m)	m²/Roll
100	30	3
150	30	4.5
225	30	6.75
300	30	9
450	30	13.5
600	30	18
900	30	27

# Hyload - Original



Available in the

following widths:

100, 112.5, 150, 225, 450,

600, 750 and 1000mm

Available from stock

100 - 900mm

in the following widths:

**Available POA** 

# Visqueen - Zedex CPT DPC

- BBA certified
- · Flexible cavity tray system easy to detail and install on site
- · Gas resistant also acts as a radon resistant damp proof course
- Robust and resistant to damage
- Visqueen Preformed Units available

#### Width Length m<sup>2</sup>/Roll (mm) (m)

()	(,	
100	20	2
150	20	3
225	20	4.5
300	20	6
450	20	9
600	20	12
900	20	18
1000	20	20
1200	20	24



Additional standard widths available direct from Visqueen ask your local Miers Rep.



**Available POA** 

# Visqueen Zedex Housing Grade





■ Hyload Trade

1KO





Sizes (mm) Pack Qty 25 x 3 x 2000 20

## DPC Fixing Pins



Firtree fixings (for insulation) 6 x 40mm Plastic DPC fixings pins

# DPC Jointing Tape

Sizes

#### 100mm x 15m 100mm x 10m

50mm x 10m

## ■ Visqueen - Ultimate Gas DPC



- Complies with CIRIA C748:2014
   industry standard for volatile
   organic compounds (VOC)
   protection
- Complies with BS 8485:2015 + A1:2019 - industry standard for methane and carbon dioxide protection
- Flexible easy to detail and install
- Provides protection against radon,
- carbon dioxide, methane and VOCs Lap joints can be taped or heat welded
- Visqueen Ultimate Preformed Units available

#### 20m length rolls available in the following widths: 500, 600, 750 and 900mm



## ■ Visqueen - Pro Detailing Strip

- Utilises Visqueen's Advanced Adhesion Technology - twice the adhesion in cold weather
- Use with Visqueen HP Tanking Primer to obtain best performance
- Flexible can be cut and shaped to various applications
- Ideal for complex junctions, stanchions, patchwork and terminations
- Aluminium core gas resistant in accordance with BS8485:2015+A1:2019

GA

SOUEEN

Roll size: 300mm x 10m

# Visqueen - HP Tanking Primer



VISQUEEN G A

- No mixing required use straight from the tin
- Rapid cure quick and easy to install in one coat application
- Formulated primer for below ground waterproofing membranes
- Adaptable designed for horizontal and vertical applications
- Versatile suitable for damp surfaces and green concrete

Tin size: 5ltr Visqueen - Gas Tapes

#### VisqueenPro Blue Gas Double sided tape



- Part of a dpm/ gas protection BBA approved jointing system
- Provides excellent resistance to harmful bulk gases ingress and moisture ingress
- Excellent adhesion to gas and damp proof membranes

#### **Roll size:**

50mm x 10m roll

#### Visqueen Gas Resistant Foil Lap Tape

- · BBA certified jointing system -
- Complies with BS 8485:2015 + A1:2019 - industry standard for methane and carbon dioxide protection
- Good adhesion properties
- Stops poured concrete entering the lap joint

#### Roll size:

75mm x 50m



SOUEEN

## Visqueen - Self Adhesive Membranes

#### Visqueen GR Self Adhesive Membrane

- BBA certified
- Type A Barrier Membrane (Tanking Membrane) - resistant to ground water in accordance with BS 8102:2009
- Complies with BS 8485:2015 + A1:2019 - industry standard for methane and carbon dioxide protection
- Flexible, easy to detail and install on site
- Multi functional also acts as a radon and damp proof membrane
- · Self adhesive application No jointing tapes required

#### **Roll size:**

1000mm x 20m

VISQUEEN\ G 🖊

## Visqueen Self Adhesive Membrane

#### BBA certified

- Type A Barrier Membrane (Tanking Membrane) - resistant to ground water in accordance with BS 8102:2009
- Easy to detail and install on site
- Multi functional Also acts as a radon and damp proof membrane
- Self adhesive application no jointing tapes required

## Roll size:

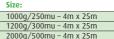
1000mm x 20m



Cold applied and no specialist skills needed for application

Can size: 5ltr and 25ltr

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# Wall Ties

PD 6697: 2019 recommends that for walls in which both leaves are 90mm or thicker, ties should be used at not less than 2.5 per square metre (900mm horizontal x 450mm vertical centres). Ties should be evenly distributed over the wall area, except around openings, and should preferably be staggered.

At vertical edges of an opening, unreturned or unbonded edges, and vertical expansion joints. Additional ties should be used at a rate of one per 300mm height, located not more than 225mm from the edge.

Wall ties are important to the stability of masonry, failure to install them correctly may lead to damp penetration, cracking or in extreme cases the collapse of walls.

They should be pressed down into fresh mortar, installed as the inner leaf is constructed. Wall ties should be fully surrounded by mortar and not just simply positioned directly onto masonry with mortar placed around them.

Ideally, wall ties should be installed level or with a slight fall to the outer leaf and not towards the inner leaf as this could provide a path for moisture to cross the cavity.

The drip part of the wall tie should point downward and be positioned near the centre of the open cavity. Ties with multiple drips should be positioned centrally as a drip will normally be near the centre of the open section of a partial fill cavity. 'O rings' should be moved along the shank to the open cavity.

Installed wall ties should be clear of mortar droppings to allow the drip to function and prevent water from crossing to the inner leaf of masonry.

The practice of bending up installed wire ties should be discouraged. This can adversely affect the performance of the tie and weaken the embedment in the inner leaf.

# Recommended Length of Tie and Embedment

Wall ties should be of the correct length to ensure they are properly embedded in the masonry.

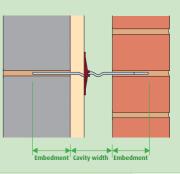
Wall ties are typically symmetrical and should be centred from the middle of the cavity to ensure equal embedment in each leaf.

The minimum embedment of symmetrical manufacturer's wall ties is 50mm in each leaf and the PD 6697: 2019 Tie Types

Cavity Width	Wall Tie Length
50mm - 75mm	200m
76mm - 100mm	225m
101mm - 125mm	250m
126mm - 150mm	275m
151mm - 175mm	300m
176mm - 200mm	325m
201mm - 225mm	350m
226mm - 250mm	375m
251mm - 275mm	400m
276mm - 300mm	425m
301mm - 325mm	450m
326mm - 350mm	475m
351mm - 400mm	525m
401mm - 425mm	550m
426mm - 450mm	575m

backed by independent testing at this minimum embedment.

However, it is recommend tie lengths which achieve a design embedment of between 62.5mm and 75mm in each leaf (see table), to allow for site tolerance in both cavity width and centring of the ties. Longer wall ties will be required where cavities are outside the tolerance we offer and a minimum 50mm embedment cannot be achieved in each leaf.



## Ancon - Staifix HRT4 Ties (Masonry Light Duty)

of 50-100mm and 125-15 (party) walls of new-bu be used with all appr	tic houses up parating walls a measured dy 0mm and is th ild attached d oved robust de l or thin-joint l	to 10 metres in height. of any height. Independent tes mamic stiffness of <4.8MN/m <sup>3</sup> lerefore suitable for internal seg wellings with these cavities. Th teails for cavity masonry separa blockwork. Use of these details	ts have at a cavity parating e HRT4 can ating walls,
	Sizes	Suitable for Cavity Size	Box Qty
	200mm	50mm - 75mm	250
as off	225mm	76mm - 100mm	250
Startix	250mm	101mm - 125mm	250
Electron that well had	275mm	126mm - 150mm	250

## Ancon - Staifix RT2 Ties (Masonry General Purpose)

#### RT2 - Type 2 Tie

The Staifix RT2 is a general purpose tie. It is suitable for cavities from 50mm to 150mm and can be used for domestic houses and small commercial buildings up to 15 metres in height. In many cases, Staifix RT2 wall ties can be used in buildings greater than 15 metres if shown to be adequate by calculation. For further information please contact our Technical Services Team. The RT2 has a measured dynamic stiffness of <113MN/m³ that meets the performance requirement of Approved Document E for use in external masonry walls.

Sizes	Suitable for Cavity Size	Box Qty
200mm	50mm - 75mm	250
225mm	76mm - 100mm	250
250mm	101mm - 125mm	250
275mm	126mm - 150mm	250

## Ancon - Standard ST1 Ties (Masonry Heavy Duty)

#### ST1 - Standard Tie

The Ancon ST1 is suitable for cavities from 50mm to 225mm and can be used for all types of buildings of any height, anywhere in the British Isles. The section that spans the cavity has a series of holes to provide water drips. The ST1 has a measured dynamic stiffness of <113MN/m<sup>3</sup> that meets the performance requirement of Approved Document E for use in external masonry walls. For internal separating walls of new-build attached dwellings see HRT4.

Sizes	Suitable for Cavity Size	Box Qty
200mm	50mm - 75mm	250
225mm	76mm - 100mm	250
250mm	101mm - 125mm	250
275mm	126mm - 150mm	250
300mm	151mm - 175mm	250
325mm	176mm - 200mm	250
350mm	201mm - 225mm	250

# Ancon

## Ancon - Teplo-BF Ties

The Ancon Teplo-BF is suitable for cavities from 50mm to 450mm and is manufactured from pultruded basalt fibres. This material has a thermal conductivity of only 0.7W/mK which can be shown in U-value calculations to reduce insulation thickness and wall footprint.

The Ancon Teplo-BF range comprises Teplo-BF1 (Type 1), Teplo-BF2 (Type 2), Teplo-BF3 (Type 3) and Teplo-BF4 (Type 4). Decreasing wall tie centres can increase performance level e.g. Type 3 to Type 2. Contact us for more information.

The Ancon Teplo range has BBA approval and can be used in line with NHBC standards. It also meets the performance requirement of Approved Document E

for use in external masonry walls. For internal separating walls of new-build attached

dwellings use HRT4.



Cross-Se	ctional	Areas and The	rmal Condu	ctivity of	Wall Ties
Tie Reference	Tie Length	Cavity Width	Tie Type to PD 6697: 2019	Area	Thermal Conductivity*
ST1	200mm	50mm - 75mm	1	19.5mm <sup>2</sup>	17W/mk
ST1	225mm	76mm - 100mm	1	19.5mm <sup>2</sup>	17W/mk
ST1	250mm	101mm - 125mm	1	19.5mm <sup>2</sup>	17W/mk
ST1	275mm	126mm - 150mm	1	23.4mm <sup>2</sup>	17W/mk
ST1	300mm	151mm - 175mm	1	23.4mm <sup>2</sup>	17W/mk
ST1	325mm	176mm - 200mm	1	23.4mm <sup>2</sup>	17W/mk
ST1	350mm	201mm - 225mm	1	23.4mm <sup>2</sup>	17W/mk
RT2	200mm	50mm - 75mm	2	8.6mm <sup>2</sup>	17W/mk
RT2	225mm	76mm - 100mm	2	8.6mm <sup>2</sup>	17W/mk
RT2	250mm	101mm - 125mm	2	8.6mm <sup>2</sup>	17W/mk
RT2	275mm	126mm - 150mm	2	10.2mm <sup>2</sup>	17W/mk
HRT4	200mm	50mm - 75mm	4	3.5mm <sup>2</sup>	17W/mk
HRT4	225mm	76mm - 100mm	4	4.2mm <sup>2</sup>	17W/mk
HRT4	250mm	101mm - 125mm	4	6.2mm <sup>2</sup>	17W/mk
HRT4	275mm	126mm - 150mm	4	6.2mm <sup>2</sup>	17W/mk
Teplo-BF1	200mm	50mm - 75mm	1	38.5mm <sup>2</sup>	0.7W/mk
Teplo-BF1	225mm	76mm - 100mm	1	38.5mm <sup>2</sup>	0.7W/mk
Teplo-BF1	250mm	101mm - 125mm	1	38.5mm <sup>2</sup>	0.7W/mk
Teplo-BF1	275mm	126mm - 150mm	1	38.5mm <sup>2</sup>	0.7W/mk
Teplo-BF2	200mm	50mm - 75mm	2	19.6mm <sup>2</sup>	0.7W/mk
Teplo-BF2	225mm	76mm - 100mm	2	19.6mm <sup>2</sup>	0.7W/mk
Teplo-BF2	250mm	101mm - 125mm	2	19.6mm <sup>2</sup>	0.7W/mk
Teplo-BF2	275mm	126mm - 150mm	2	28.3mm <sup>2</sup>	0.7W/mk
Teplo-BF2	300mm	151mm - 175mm	2	28.3mm <sup>2</sup>	0.7W/mk
Teplo-BF2	325mm	176mm - 200mm	2	28.3mm <sup>2</sup>	0.7W/mk
Teplo-BF2	350mm	201mm - 225mm	2	38.5mm <sup>2</sup>	0.7W/mk
Teplo-BF2	375mm	226mm - 250mm	2	38.5mm <sup>2</sup>	0.7W/mk
Teplo-BF2	400mm	251mm - 275mm	2	38.5mm <sup>2</sup>	0.7W/mk
Teplo-BF2	425mm	276mm - 300mm	2	38.5mm <sup>2</sup>	0.7W/mk
Teplo-BF3	450mm	301mm - 325mm	3	38.5mm <sup>2</sup>	0.7W/mk
Teplo-BF3	475mm	326mm - 350mm	3	38.5mm <sup>2</sup>	0.7W/mk
Teplo-BF3	500mm	351mm - 375mm	3	38.5mm <sup>2</sup>	0.7W/mk
Teplo-BF3	525mm	376mm -400mm	3	38.5mm <sup>2</sup>	0.7W/mk
Teplo-BF4	200mm	50mm - 75mm	4	12.6mm <sup>2</sup>	0.7W/mk
Teplo-BF4	225mm	76mm - 100mm	4	12.6mm <sup>2</sup>	0.7W/mk
Teplo-BF4	250mm	101mm - 125mm	4	12.6mm <sup>2</sup>	0.7W/mk
Teplo-BF4	550mm	401mm - 425mm	4	38.5mm <sup>2</sup>	0.7W/mk
Teplo-BF4	575mm	426mm - 450mm	4	38.5mm <sup>2</sup>	0.7W/mk

Notes: BS EN ISO 6946 permits the corrections due to wall ties, air gaps etc to be omitted, if the corrections amount to less than 3% of the uncorrected U-value of the element. "Wall Ties with a thermal conductivity of less than 1.0W/mK e.g. Teplo, are excluded from U-value calculations to BS EN ISO 6946, irrespective of cross-sectional area.

#### Low Thermal Conductivity Wall Ties

Wall ties are an essential element in the strength and stability of cavity walls, but by crossing the cavity they act as a thermal bridge between the internal and external leaves. The ties featured here on pages 8-9 form our Low Thermal Conductivity range; cavity ties which minimise heat loss and improve the energy-efficiency of a masonry wall. With a thermal conductivity of only 0.7W/mK, Ancon Teplo wall ties are the most thermally-efficient products in the range and are excluded from U-value calculations to BS EN ISO 6946.

Accurate calculation of a wall's U-value is important, use the correct information for wall ties. Use the actual cross-sectional area and thermal conductivity value of a wall tie, rather than allowing a program to apply default values, this can make a considerable difference to the calculated U-value. Default values will over-estimate the effect of an Ancon Wall Tie. The effect high tensile wire wall ties have on heat transfer is negligible.

Plain-ended Teplo Ties, the original basaltfibre wall tie, are available. They are ideal for resin-fixed remedial/retrofit projects up to 18 metres in height.

Also available is the Teplo-BFR featuring a plain end for anchoring with resin and a moulded safety end for building into a bed joint. Product is ideal for use when mortar joints do not align or when a new leaf of masonry is being added to an existing masonry or concrete structure.



## Ancon - Teplo-L Ties



#### Teplo-L-Tie Recommended Fixing Centres

Tie Reference	Tie Length	Cavity Width	Tie Type PD 6697	Reco Type 1*	ommended S Type 2	pacing (mm Type 3	ı) Type 4
TEPLO-L-7-165	165mm	100mm	2	500 X 450	900 X 450	-	-
TEPLO-L-7-190	190mm	125mm	2	500 X 450	900 X 450	-	-
TEPLO-L-7-215	215mm	150mm	2	500 X 450	900 X 450	-	-
TEPLO-L-7-240	240mm	175mm	2	500 X 450	900 X 450	-	-
TEPLO-L-7-265	265mm	200mm	2	500 X 450	900 X 450	-	-
TEPLO-L-7-290	290mm	225mm	2	500 X 450	900 X 450	-	-
TEPLO-L-7-315	315mm	250mm	2	500 X 450	900 X 450	-	-
TEPLO-L-7-340	340mm	275mm	2	500 X 450	900 X 450	-	-
TEPLO-L-7-365	365mm	300mm	2	500 X 450	900 X 450	-	-
TEPLO-L-5-165	165mm	100mm	3	380 X 450	710 X 450	900 X 450	-
TEPLO-L-5-190	190mm	125mm	3	380 X 450	710 X 450	900 X 450	-
TEPLO-L-5-215	215mm	150mm	3	380 X 450	710 X 450	900 X 450	-
TEPLO-L-5-240	240mm	175mm	4	230 X 450	450 X 450	740 X 450	900 X 450
TEPLO-L-5-265	265mm	200mm	4	230 X 450	450 X 450	740 X 450	900 X 450

Notes: Centres shown achieve equivalent tie type performances to PD 6697: 2019: Table 12. See page 7 for details. "Type 1 based on M2 mortar and a strength requirement of 2500N (PD 6697: 2019) in Tension and Compression.

Teplo-L-Tie Chi Values					
Tie Reference	Tie Length	Tie Type PD 6697	Chi Value	∆DU <sub>r</sub> (if 2.5 ties/m²)	
TEPLO-L-7-165	165mm	2	0.000515 W/k	0.00129 W/m <sup>2</sup> K	
TEPLO-L-7-190	190mm	2	0.000405 W/k	0.00101 W/m <sup>2</sup> K	
TEPLO-L-7-215	215mm	2	0.000340 W/k	0.00085 W/m <sup>2</sup> K	
TEPLO-L-7-240	240mm	2	0.000280 W/k	0.00070 W/m <sup>2</sup> K	
TEPLO-L-7-265	265mm	2	0.000245 W/k	0.00061 W/m <sup>2</sup> K	
TEPLO-L-7-290	290mm	2	0.000210 W/k	0.00053 W/m <sup>2</sup> K	
TEPLO-L-7-315	315mm	2	0.000190 W/k	0.00048 W/m <sup>2</sup> K	
TEPLO-L-7-340	340mm	2	0.000165 W/k	0.00041 W/m <sup>2</sup> K	
TEPLO-L-7-365	365mm	2	0.000150 W/k	0.00038 W/m <sup>2</sup> K	
TEPLO-L-5-165	165mm	3	0.000335 W/k	0.00084 W/m <sup>2</sup> K	
TEPLO-L-5-190	190mm	3	0.000260 W/k	0.00065 W/m <sup>2</sup> K	
TEPLO-L-5-215	215mm	3	0.000215 W/k	0.00054 W/m <sup>2</sup> K	
TEPLO-L-5-240	240mm	4	0.000175 W/k	0.00044 W/m <sup>2</sup> K	
TEPLO-L-5-265	265mm	4	0.000150 W/k	0.00038 W/m <sup>2</sup> K	

The Teplo-I-Tie low thermal conductivity restraint fixing is required between a masonry outer leaf and an in-situ structure. Offering the same thermal benefit as Teplo basalt fibre cavity wall ties (page 9), with an additional stainless steel upstand which is mechanically and chemically bonded to one end of the tie to allow for a secondary fixing.

A 7mm diameter hole in the upstand suits a variety of fixings, an M6 expansion bolt for concrete, plug and screw for either masonry or concrete and either an M6 set screw or SDTS5-38-5PT self-drilling screw for steelwork. Load performance depends on the substrate, on-site pull out tests are recommended to confirm the strength of uncertain or old substrates. For fixing to timber frames, see page 13.

Teplo-L-Ties are suitable for cavities from 100mm to 300mm. The range comprises 14 standard products which meet the performance of Tie Types 2, 3 or 4 when installed at a standard spacing of 2.5 ties per square metre; decreasing wall tie centres can increase the performance level as shown in the table.



# Teplo-L-Tie can be fixed to concrete, masonry, steel and timber

An o-ring drip prevents water crossing the cavity and the Teplo-L-Tie can be used with the black Teplo-Clip where insulation is to be retained.

A Lambda value (W/mK) is normally given for Ancon wall ties which expresses the thermal conductivity of the material i.e. 17W/mK for stainless steel ties and 0.7W/mK for basalt fibre Teplo ties, however, as the Teplo-L-Tie comprises both materials a Lambda value is not applicable. Instead, to aid with U-value calculations, the table provides the Chi value of an individual Teplo-L-Tie and the U-value correction (DU,) if Teplo-L-Ties were installed at the standard spacing of 2.5 ties per square metre (900mm x 450mm centres). BS EN ISO 6946 permits the corrections due to wall ties and air gaps between insulation boards etc, to be omitted from U-value calculations if the corrections amount to less than 3% of the uncorrected U-value of the element



## Ancon - Two-Part Tie

Long ties for cavities of 150mm and above can often be difficult to balance and keep horizontal when built into the inner leaf. As an alternative, our Ancon Two-Part Tie has one section built into the blockwork and a second section is then fixed as the outer leaf is built. An embedment of 75mm is required at each end. The inner tie is usually manufactured in lengths of 170mm with variation in the cavity width being accommodated by the length of the outer section. Where insulation thickness is in excess of 60mm, the inner section should be longer than the standard 170mm to ensure the connection between the two parts is made in the open cavity.

To specify or order this tie simply quote 'Ancon Two-Part Tie to suit \_ \_ \_mm cavity with an insulation thickness of \_ \_ \_mm'. The black TJ Insulation Retaining Clip is recommended for use with the inner section.

Using the standard inner section, Ancon Two-Part Ties sustain loads which exceed the requirements for a Type 2 tie to PD 6697: 2019 for cavities up to 400mm.

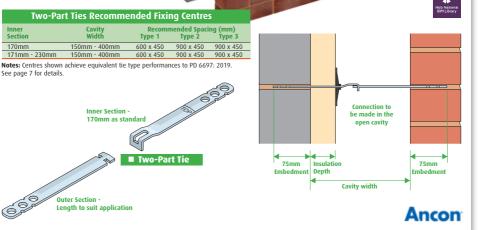
#### **Available POA**

Section

170mm

171mm - 230mm

See page 7 for details



## Ancon - Ties for Bubble Foil Insulation

A range of ties are manufactured under license from Thermal Economics Ltd for use with Bubble Foil Insulation. These ties are available as Type 2, Type 3 and Type 4 ties to PD 6697: 2019. CB referenced ties enable the insulation material to be installed flush to the blockwork. AF referenced ties position the insulation 25mm away from the block. These ties can be used in line with NHBC standards. WT4-CB WT2-AF **Available POA** Ancon

Fixing to Steel/Tim

Fixing to Cor

## Ancon - 25/14 Restraint System

Ancon 25/14 system is designed to tie masonry cladding to an insitu structural frame, through a layer of insulation. Suitable for use with steel, timber or concrete frames and any type of insulation.

The system comprises 25/14 Channel, SD25 Wall Ties, HT high thread (for fixing to steel/timber) or CFS (for fixing to concrete) Fixing Screws, and Compression Sleeves when required.

Ancon 25/14 channel features alternate 5.3mm and 9.5mm diameter holes to accept the two fixing types. Vertical centres vary for both fixing screws and wall ties, depending on the Tie Type performance required (see page 7 and table below).

We recommend SD25 wall ties are designed to achieve an embedment of 55mm in the masonry and are available in lengths from 100mm to 300mm to suit open cavities up to 259mm.

The 25/14 system has been independently tested at Lucideon and is UKCA and CE marked to EN 845-1.

#### Fixing to Steel/Timber Using SFS Screws

Self-drilling high-thread screws fix through the channel and the insulation and into the steel or timber framing system. These fixings are available for a combined backing board and insulation thickness of up to 220mm. They can be installed directly through the insulation when using rigid insulation up to 220mm and ROCKWOOL Rainscreen Duo Slab, Isover Polterm Max Plus, Xtratherm Stonewool, Kingspan Facades K-Roc Rainscreen Slab or Knauf Insulation Earthwool RainScreen Slab up to 180mm. When using more flexible insulation materials up to 220mm thick, an Ancon Compression Sleeve is required around the fixing screws.

#### Fixing to Concrete through Ancon Compression Sleeve

Ancon CFS screws fix through the channel and a stainless steel Ancon Compression Sleeve, located in the insulation into a pilot hole in the concrete. System is suitable for all insulation types up to a thickness of 267mm.

CFS screws are also available for fixing the channel directly back to concrete where no insulation is present, for further information please contact us. Note: concrete strength increases with age and care should be taken when fixing CFS screws into older concrete. Concrete screws are not recommended for use with concrete grades greater than C35/45. Refer to Ancon installation guide for additional guidance.

Recommended Vertical Centres	for Wall Ties & Fixi	ing Screws

Tie	Max. Backing Board & Insulation Thickness			Vertical Tie	Vertical Screw	
Туре	Steel	Timber	Concrete	Spacing	Spacing	
1				300mm	225mm	
2	220mm	186mm	267mm	450mm	337.5mm	
3	22011111	18011111	20711111	450mm	337.5/450mm*	
4				450mm	337.5/450mm*	

Notes: Based on 25/14 Channel at 600mm horizontal centres. Centres shown achieve equivalent tie type performances to PD 6697: 2019, Table 12 (M2 mortar). \*337.5mm centres for insulation thickness >114mm.

#### SD25 Channel Ties – 100mm – 300mm – Boxed in 250's

gh Threaded Screws fo	or SFS*
Insulation Thickness	Qty
35mm - 50mm	100
35mm - 61mm	100
43mm - 79mm	100
60mm - 94mm	100
65mm - 114mm	100
80mm - 129mm	100
110mm - 159mm	100
165mm - 220mm	100
	Insulation Thickness 35mm - 50mm 35mm - 61mm 43mm - 79mm 60mm - 94mm 65mm - 114mm 80mm - 129mm 110mm - 159mm

\*Other sizes of screw available - POA

## Ancon CFS Concrete Screws & Comp Sleeves\*\*

Sizes	Insulation Thickness	Qty
CFS100	35mm - 45mm	100
CFS110	45mm - 55mm	100
CFS120	55mm - 65mm	100
CFS130	65mm - 75mm	100
CFS150	75mm - 95mm	100
CFS180	95mm - 125mm	100
CFS200	125mm - 145mm	100
CFS212	145mm - 177mm	100
CFS252	177mm - 217mm	100
CFS302	217mm - 267mm	100

Compression sleeve length -Insulation type and thickness TBC at time of order to determine length required



## Ancon - Ties for Timber Frames

There is a choice of three Ancon Type 6 Timber Frame Ties designed to fix brickwork or blockwork to timber-framed structures up to 4 storeys in height and accommodate maximum differential movement of 24mm; the Type 7 Ancon TFMT wall tie is available for other timber frame applications.

#### Ancon Staifix Timber Frame Tie, STF6 (Type 6)

The Staifix STF6 tie is available in three lengths to suit 50mm, 75mm and 100mm cavities.

It is supplied complete with an annular ring shank nail. The tie is cranked to simplify correct installation and to prevent moisture from crossing the cavity. The STF6 has a cross-sectional area of 12mm2 and stainless steel has a thermal conductivity of 17W/mK; this information is provided to aid U-value calculations.

The Staifix STF6 tie has been independently tested for use with 15mm OSB (Oriented Strand Board) SIPS Panel. The standard annular ring shank nail should be replaced with a 4 x 30mm stainless steel Spax<sup>®</sup> screw.

#### Ancon Staifix-Thor Helical Timber Tie, TIM6 (Type 6)

The Staifix-Thor Helical TIM6 is available in four standard lengths. It is suitable for cavities from 50mm to 150mm and can be used with the red Staifix Universal Clip where insulation is to be retained in the cavity. An installation tool is required to hammer the tie into the timber frame. The TIM6 has a cross-sectional area of 6.6mm2 and stainless steel has a thermal conductivity 17W/mK; this information is provided to aid U-value calculations.

We recommend a minimum embedment depth of 35mm in the timber frame and 65mm in the masonry leaf.

TIM6 (Type 6) Recommended Lengths		
Tie Length	Cavity Width	
175mm	50mm - 75mm	1
200mm	76mm - 100mm	1
225mm	101mm - 125mm	

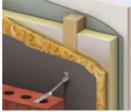
#### Ancon Timber Frame Movement Tie, TFMT7 (Type 7)

126mm - 150mm

250mm

Where standard Type 6 Timber Frame Ties are unsuitable, our recommendation is the use of the Timber Frame Movement Tie. Manufactured to suit any cavity from 50mm to 150mm, the Ancon Timber Frame Movement Tie comprises a channel, a strip tie and a screw. This system accommodates maximum differential movement of 60mm; the tie should be positioned 15mm from the bottom of the channel. The tie is suitable for use with the Universal Insulation Clip.

The TFMT complies with BS 5268-6.1 as a Type 7 tie. The product has a declared value of 970N.



Ancon Staifix Timber Frame Tie Available to suit 50mm, 75mm and 100mm cavities.



Ancon Staifix-Thor Helical TIM6 Tie



Ancon TFMT7 Timber Frame Movement Tie

# Ancon

#### Ancon Teplo-L-Tie (Type 6)

The Teplo-L-Tie is ideal where a low thermal conductivity restraint fixing is required between a masonry outer leaf and an in-situ timber frame. The body is manufactured from basalt fibres set in a resin matrix and features a stainless steel upstand at one end with a 7mm diameter fixing hole. When fixing to timber, we recommend a 5mm x 30mm countersunk wood screw.

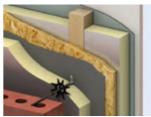
This tie is suitable for cavities from 100mm to 300mm, features a moveable o-ring drip to prevent water crossing the cavity and can be used with the black Teplo-Clip where insulation is to be retained.

The Teplo-L-Tie has been independently tested, approved by the BBA, used in line with NHBC standards.



A Lambda value (W/mK) is normally given for Ancon wall ties which expresses the thermal conductivity of the material i.e. 17W/mK for stainless steel ties and 0.7W/ mK for basalt fibre Teplo ties, however, as the Teplo-L-Tie comprises both materials a Lambda value is not applicable. Instead, to aid with U-value calculations, the table below provides the Chi value of an individual Teplo-L-Tie and the U-value correction (DUf) if Teplo-L-Ties were installed at the standard 4.4 ties per square metre. BS EN ISO 6946 permits the corrections due to wall ties and air gaps between insulation boards etc. to be omitted from U-value calculations if the corrections amount to less than 3% of the uncorrected U-value of the element.

The Teplo-L-Tie is suitable for fixing to a range of substrates.



Ancon Teplo-L-Tie (Type 6)

Тер	olo-L-Tie T	ype 6 Rai	nge and	Chi Values	
Tie Reference	Tie Length	Cavity Width	BS5268 Type	Chi Value	∆U <sub>f</sub> (if 4.4 ties/m²)
TEPLO-L-5-165	165mm	100mm	6	0.000335W/K	0.00147 W/m <sup>2</sup> K
TEPLO-L-5-190	190mm	125mm	6	0.000260W/K	0.00114 W/m <sup>2</sup> K
TEPLO-L-5-215	215mm	150mm	6	0.000215W/K	0.00095 W/m <sup>2</sup> K
TEPLO-L-5-240	240mm	175mm	6	0.000175W/K	0.00077 W/m <sup>2</sup> K
TEPLO-L-5-265	265mm	200mm	6	0.000150W/K	0.00066 W/m <sup>2</sup> K
TEPLO-L-5-290	290mm	225mm	6	0.000210W/K	0.00092 W/m <sup>2</sup> K
TEPLO-L-5-315	315mm	250mm	6	0.000190W/K	0.00084 W/m <sup>2</sup> K
TEPLO-L-5-340	340mm	275mm	6	0.000165W/K	0.00073 W/m <sup>2</sup> K
TEPLO-L-5-365	365mm	300mm	6	0.000150W/K	0.00066 W/m²K

SDB

## Ancon - Frame Cramps

Frame cramps are an ideal solution where a restraint is required between masonry and in-situ structures. They can be fixed to a range of materials including concrete, steelwork and masonry. Frame cramps referenced \_P\_have a plain shank, while those referenced \_D\_ feature an integral drip for use across a cavity.

#### SDB - Frame Cramps - 125mm - 300mm (with drip)

Ancon SDB Frame Cramps used as cavity wall ties exceed the requirements of a Type 2 tie to PD 6697 for lengths up to 300mm. They have a 7mm diameter hole to suit a range of fixings. M6 single expansion bolts are recommended for fixing to concrete and M6 set screws or SDTSS-38-SPT self-drilling screws for fixing to steelwork. Frame cramps can be fixed to masonry with suitable plugs and screws or resin anchors. Poor substrates will limit the capacity of fixings and site testing is advisable in such applications. All fixings should be used in conjunction with a DIN washer.

#### SPB - Frame Cramps - 75mm - 225mm (no drip)

Ancon SPB Frame Cramps no drip.

#### SDV - Frame Cramps - 125mm - 300mm (with drip)

Ancon SDV Frame Cramps have an 8mm x 30mm vertical slot that allows vertical fixing position adjustment where required. Their load capacity is limited when fixed in the top of the slot therefore they are not recommended for applications where tension is a consideration.





SD\

90mm



## Ancon - Vertical Movement Joint

Debonding sleeves are used on plain-ended wall ties, at vertical movement joints that abut columns. The tie will restrain the masonry against lateral wind loads whilst the sleeve allows the masonry to expand and contract.



PPS Ties with Debonding Sleeves Boxed in 250's available in widths: 175, 200, 225, 250, 275° and 300°mm

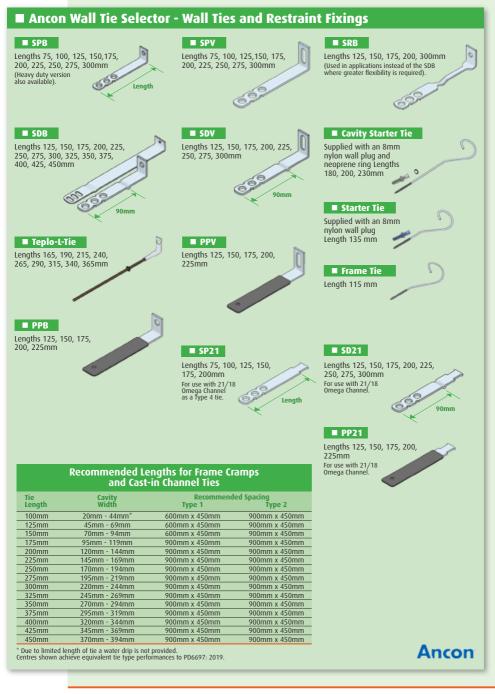
#### PPB & PPV Ties with Debonding Sleeves

Boxed in 250's available in widths: 125 - 225mm as std

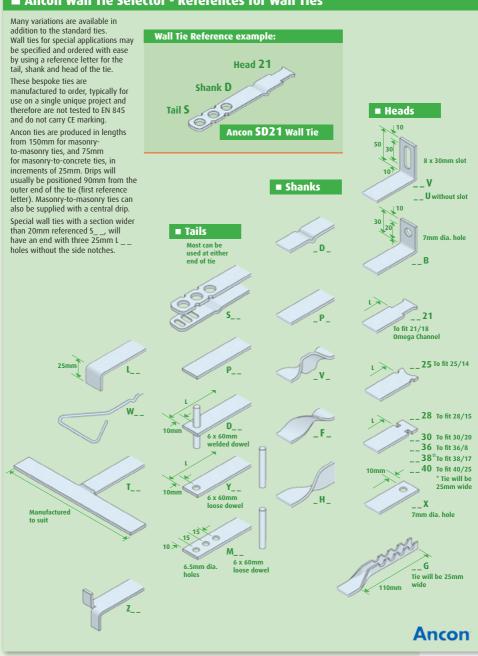


allow expansion as well as contraction of brickwork

Ancon Wall Tie Selector - Standard Wall Ties         Lengths 200, 225, 250, 275, 100, 100, 287, 280%, 100, 287, 280\%, 100, 100, 100, 100, 100, 100, 100, 1	Ancon Wall Tie Coloctor	Standard Wall Tion	
Incidits 150, 200, 225, 250, 275, mm       Incidits 150, 200, 225, 250, 275, mm         100 325, 3550, 375, mm       Incidits 150, 200, 225, 250, 275, mm         100 326, 3550, 3550, 375, mm       Incidits 150, 200, 225, 250, 275, mm         100 326, 3550, 3550, 375, mm       Incidits 150, 200, 225, 250, 275, mm         100 326, 3550, 3275, mm       Incidits 150, 200, 225, 250, 275, mm         100 326, 3550, 3275, mm       Incidits 150, 200, 225, 250, 275, mm         100 326, 3550, 3275, mm       Incidits 150, 200, 225, 250, 275, mm         100 326, 3550, 3275, mm       Incidits 150, 200, 225, 250, 275, mm         100 326, 3500, 3275, 3275, 300, 327	Ancon wan he selector -		
Lengths 200, 225, 250, 275mm       Lengths 250, 275mm       Lengths 250, 275mm         (d) 9 as a type 11e:       Imposed 100 (000)       Imposed 100 (000)       Imposed 100 (000)         Lengths 200, 225, 250, 275, 300, 275 (000)       Imposed 100 (000)       Imposed 100 (000)       Imposed 100 (000)         Lengths 200, 225, 250, 275, 300, 100 (000)       Imposed 100 (000)       Imposed 100 (000)       Imposed 100 (000)       Imposed 100 (000)         Lengths 200, 225, 250, 275, 300, 100 (000)       Imposed 100 (000)	Lengths 200, 225, 250, 275, 300, 325, 350mm Conforms to PD 6697: 2019 as a Type 1	Lengths 150°, 200°, 225°, 250°*, 300°*mm "Conforms to EN 845-1 and PD 6697: 2019 as a Type 2 tie. "Conforms to EN 845-1 and PD 6697: 2019 as	Lengths 150, 200, 225, 250, 275, 300mm (Not suitable for collar-jointed
Lengths 200, 225, 250, 275, 2019 (androms to P0 6697: 2019 (b) Ppt 1 = 10 M2 (c) Contoms to P0 6697: 2019 (c) Contoms to P	Lengths 200, 225, 250, 275mm Conforms to PD 6697:	Lengths 250, 275mm Conforms to PD 6697: 2019 as a	Length 150mm (3mm thickness for collar-
Lengths 200, 225, 250, 275mm Conforms to P0 6697: 2019 as a Type 2 tie.       Lengths 250, 275mm Conforms to P0 6697: 2019 as a Type 4 tie.       Lengths 250, 275, 200, 225, 250, 350, 375mm Conforms to P0 6697: 2019 as a Type 4 tie.       SRB         Lengths 200, 225, 250, 275, 300, 325, 350, 375, 400, 425mm Conforms to P0 6697: 2019 as a Type 4 tie.       SRB         Recommended Lengths for Masonry/Masonry Wall Tres Tie Length 200mm 25mm 106mm 150mm 300mm 151mm 175mm 25mm 176mm - 200mm 300mm 301mm - 25mm 400mm 251mm - 75mm 400mm 251mm - 75mm 400mm 301mm - 25mm 400mm 400mm       Lengths 25mm 400mm 400mm	Lengths 200, 225, 250, 275, 300mm Conforms to PD 6697: 2019 as a Type 1 tie in M2 (iv) mortar. Also available with central drip.	Lengths 200, 225, 250, 275mm Conforms to PD 6697: 2019 as a Type 4 tie.	Lengths 175, 225, 250, 275,
Lengths 200, 225, 250, 275, 300, 325, 350, 375, 400, 425mm Conforms to P0 6697: 2019 as a Type 2 tie. Recommended Lengths for Masonry/Masonry Wall Ties Tiength Cavity Length Coving 225mm 76mm 100mm 225mm 101mm 125mm 275mm 126mm 150mm 350mm 201mm 225mm 350mm 201mm 225mm 400mm 251mm 275mm 400mm 251mm 275mm 400mm 301mm 325mm 475mm 326mm 300mm 450mm 301mm 325mm 550mm 401mm - 325mm 550mm 401mm - 325mm	Lengths 200, 225, 250, 275mm Conforms to PD 6697:	HRD4 Lengths 250, 275mm Conforms to PD 6697: 2019	Lengths 150, 175, 200,
Tie         Cavity           200mm         50mm - 75mm           225mm         76mm - 100mm           250mm         101mm - 125mm           275mm         126mm - 150mm           300mm         151mm - 175mm           325mm         76mm - 200mm           350mm         201mm - 225mm           375mm         226mm - 350mm           400mm         251mm - 275mm           425mm         276mm - 300mm           450mm         301mm - 325mm           475mm         326mm - 350mm           500mm         351mm - 375mm           525mm         376mm - 400mm	Lengths 200, 225, 250, 275, 300, 325, 350, 375, 400, 425mm Conforms to PD 6697: 2019 as	Lengths 200, 225, 250, 550, 575mm Conforms to PD 6697: 2019	Lengths 125, 150, 175, 200, 300mm (Used in applications instead of the SDB where greater flexibility is required).
Length         Width           200mm         50mm - 75mm           225mm         76mm - 100mm           250mm         101mm - 125mm           275mm         126mm - 150mm           300mm         151mm - 175mm           325mm         176mm - 200mm           350mm         201mm - 225mm           375mm         226mm - 250mm           400mm         251mm - 275mm           425mm         376mm - 300mm           450mm         301mm - 325mm           500mm         351mm - 375mm           500mm         351mm - 375mm           500mm         376mm - 400mm	Masonry/Masonry Wall Ties		632
200mm         50mm - 75mm           225mm         76mm - 100mm           250mm         101mm - 125mm           275mm         126mm - 150mm           300mm         151mm - 175mm           325mm         176mm - 200mm           350mm         201mm - 225mm           375mm         226mm - 250mm           400mm         251mm - 250mm           425mm         276mm - 300mm           450mm         301mm - 325mm           500mm         351mm - 375mm           500mm         351mm - 375mm           525mm         376mm - 400mm			
250mm       101mm - 125mm         275mm       126mm - 150mm         300mm       151mm - 175mm         325mm       176mm - 200mm         350mm       201mm - 225mm         375mm       226mm - 250mm         400mm       251mm - 275mm         425mm       276mm - 300mm         450mm       301mm - 325mm         500mm       351mm - 375mm         500mm       351mm - 375mm         525mm       376mm - 400mm	200mm 50mm - 75mm		
300mm         151mm - 175mm           325mm         176mm - 200mm           350mm         201mm - 225mm           375mm         226mm - 250mm           400mm         251mm - 275mm           425mm         276mm - 300mm           450mm         301mm - 325mm           475mm         326mm - 350mm           500mm         351mm - 375mm           525mm         376mm - 400mm	250mm 101mm - 125mm		
325mm         176mm - 200mm           350mm         201mm - 225mm           375mm         226mm - 250mm           400mm         251mm - 275mm           425mm         276mm - 300mm           450mm         301mm - 325mm           475mm         326mm - 350mm           500mm         351mm - 375mm           525mm         376mm -400mm			
350mm         201mm - 225mm           375mm         226mm - 250mm           400mm         251mm - 275mm           425mm         276mm - 300mm           450mm         301mm - 325mm           475mm         326mm - 350mm           500mm         351mm - 375mm           525mm         376mm - 400mm           550mm         401mm - 425mm	325mm 176mm - 200mm		
400mm         251mm - 275mm           425mm         276mm - 300mm           450mm         301mm - 325mm           475mm         326mm - 350mm           500mm         351mm - 375mm           525mm         376mm - 400mm           550mm         401mm - 425mm	350mm 201mm - 225mm		
425mm         276mm - 300mm           450mm         301mm - 325mm           475mm         326mm - 350mm           500mm         351mm - 375mm           525mm         376mm - 400mm           550mm         401mm - 425mm	400mm 251mm - 275mm		
500mm         31mm         375mm           525mm         376mm         400mm           550mm         401mm         425mm	425mm 276mm - 300mm		
500mm         31mm         375mm           525mm         376mm         400mm           550mm         401mm         425mm	475mm 326mm - 325mm		
550mm 401mm - 425mm	500mm 351mm - 375mm		
575mm 426mm - 450mm Ancon			
			Ancon



## ■ Ancon Wall Tie Selector - References for Wall Ties



**Available POA** 

## Ancon - Non-Drill Fixings for Steelwork

The Ancon range of 'NON-DRILL' masonry-to-steel fixing solutions was developed to address the safety concerns of the Industry.

Driven by customer demand for masonry restraint fixings with an alternate installation method from either shot-firing or drilling. These fixings do not require the use of power tools and can reduce installation times and costs. In all instances they simply abut the column or attach to the flange to restrain the wall against lateral wind loads.

#### Hammer-On Section

Available in five sizes to accommodate a steel thickness from 6.8mm to 25mm, this fixing is simply hammered onto the flange. It can be utilised either on a column with a tie (HOS-TIE) or on a beam with an internal head restraint (IHR-H).

#### Hammer-On Section

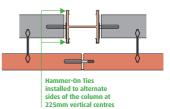


#### Hammer-On Tie



Hammer-On Tie (Debonded HOS-TIE, pictured above, supplied complete with Hammer-On Section)

Hammer-On Ties used at 225mm centres provide a design resistance of 1993N per metre.



The wall tie (HOS-TIE) or head restraint (IHR-H) should be positioned central to the masonry leaf when located in one of the five fixing slots. The Hammer-On section is available in three lengths. Hammer-On Ties should be installed at 225mm vertical centres and Hammer-On Head Restraints at 450mm horizontal centres.

The Hammer-On Section resists load in one direction only and should be installed on alternate sides of the flange.



#### Design Sheets

Contact us for a Non-Drill Fixings Design Sheet. This sheet summarises all the information required to specify/quote for the most appropriate non-drill fixing to suit your application.

#### Ancon NON-DRILL fixings

- Eliminate the dangers associated with shot-firing and drilling
- Quick, simple and economical to install
- No power tools required
- No special skills or equipment required
- Fixings either abut the column or attach to the flange

Hammer-On Section Size	Flange Thickness Accommodated
XS	6.8mm - 10mm
S	10mm - 13mm
M	14mm - 17mm
L	18mm - 21mm
XL	22mm - 25mm

# Ancon

## Ancon - Internal Column Ties and New Briclok Ties

#### Internal Column Tie

Available in seven lengths, this tie fits between the flanges of a column. It should be installed at 225mm vertical centres, providing a design resistance of 6355N per metre.

Length	Beam/Column Accommodated
179mm	203mm x 203mm UC
186mm	203mm x 133mm UB
224mm	254mm x 254mm UC
232mm	254mm x 146mm UB
275mm	305mm x 305mm UC
281mm	305mm x 127mm & 165mm UB
330mm	356mm x 127mm & 171mm UB

#### Non-Standard Internal Column Tie

Special internal column ties can be designed to suit applications where the masonry does not sit inside the flanges of a column. The drawing provides some guidance on dimensions contact us for more information.

#### New Briclok

The Briclok fits to a column flange and can be used either across a cavity or back into the inner leaf. It should be positioned with the appropriate notch around the flange and installed at 225mm vertical centres. The tie must not be forced onto the column and should have no less than 10mm engagement. Two types (A and B) accommodate a steel thickness from 6.8mm to 20mm and are available in two lengths to suit an open cavity from 20mm to 80mm.

Briclok ties exceed the requirements for a Type 1 tie to PD 6697: 2019 in type M2 (iv) mortar.

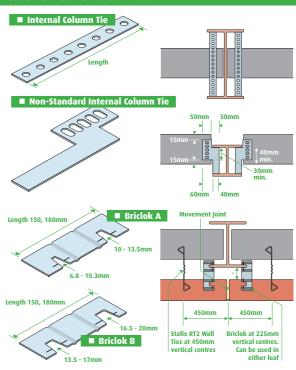
#### Column Tie

The Column Tie clamps to the flange of a column. It accommodates a steel thickness from 6mm to 25mm and should be installed at 225mm vertical centres. Manufactured in lengths to suit the application, it can feature a drip for use across the cavity or a plain shank for installation back into the inner leaf.

The clamp-on Column Tie is supplied righthanded as standard and can be manufactured left-handed on request.

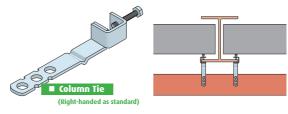
#### Avoiding Bi-Metallic Corrosion

Bi-metallic corrosion may occur in a damp environment where stainless steel fixings are in contact with a structural steel frame. This will not affect the stainless steel but may cause slight surface corrosion to the mild steel. Best practice is to isolate the two dissimilar metals. Bitumen paint or some other form of isolation e.g. adhesive tape, applied at the point of contact will prevent this corrosion.

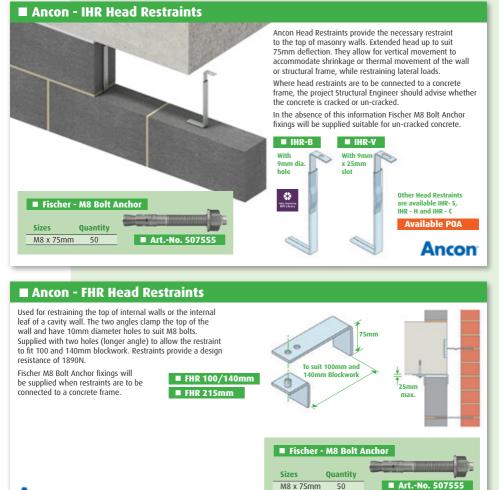


Product Code	Length	Open Cavity*	Flange Thickness
Briclok150A	150mm	20mm - 50mm	6.8mm - 13.5mm
Briclok180A	180mm	50mm - 80mm	6.8mm - 13.5mm
Briclok150B	150mm	20mm - 50mm	13.5mm - 20mm
Briclok180B	180mm	50mm - 80mm	13.5mm - 20mm

\* open cavity at column face



Ancon



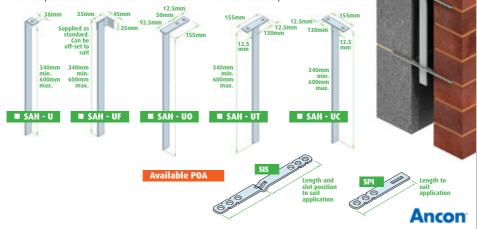
# Ancon



## Ancon - SAH Sliding Anchors

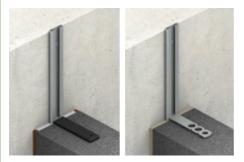
Ancon SAH Sliding Anchors have stems which fit within the cavity and accept ties that slide to accommodate vertical movement. Available with five different head options as standard, they can be supplied with one-way or two-way ties with safety ends.

The standard fixing hole is 12mm diameter to suit Ancon M10 Expansion Bolts (concrete), Ancon M10 Set Screws (steel) or M10 T-Head Bolts to fit Ancon 28/15 Channel. Ancon SAH Sliding Anchors have a design resistance of 755N per stem when the upper tie is within 75mm of the fixing. Ties should be spaced at a minimum of 150mm and at least two ties should be used per stem.



# Ancon - Wall Starter Systems

#### ■ 36/8 Wall Extension System



The 36/8 Wall Extension System can be supplied with either SP36 ties or, where some longitudinal movement must be accommodated at the joint, PP36 ties complete with debonding sleeves. The channel can be supplied in lengths of up to 3.4 metres with each length having a series of holes to allow fixing to the existing wall. The system is available as a kit comprising ten ties, a length of 36/8 channel 2400mm long and ten plugs and screws for fixing at 300mm vertical centres. It has a design resistance of 1.6kN per metre.

#### Staifix Universal Wall Starter System

This system includes all necessary fixings to join a single skin of masonry, 2400mm high, to an existing wall and is suitable for wall widths from 60mm to 250mm. Each pack includes 2 fixing strips, 5 plugs, 5 washers, 5 screws and 10 wall ties. Wall Ties slide within the fixing strip to course with the bed joints of any masonry unit. This Universal Wall Starter System has a design resistance of 1.7kN per metre and can be used in line with NHBC standards.





## Ancon - Reveal Support Plate

The Ancon Reveal Support Plate is designed to support the first few bricks of a full brick (215mm deep) window reveal during construction. The plate will bond into the bed joint of the outer leaf providing a stable bearing for the reveal brick.

The long leg of the plate is built into the bed joint of the external leaf with the arrow pointing inwards. To ensure stability, the outer leaf should be built at least one brick high on top of the plate prior to the reveal brick being placed.

For other reveal depths please contact us.





Reference should be made to BS 8298-2: 2010 "Design and installation of natural stone cladding and lining", when selecting ties for restraining stone cladding. Restraints should be designed to resist wind loads and any imposed loads from, for example, window cleaning equipment.

Each stone will normally be restrained in four places, two at the top and two at the bottom. These are usually situated in the horizontal joints. The restraints should be located in preformed mortises or holes positioned in the centre of the thickness of the stone panel, and located at 1/4 points for half bonded stones and 1/5 points

for stack bonded stones.

Restraints should be kept at least 75mm from any corner with the peripheral distances between any two restraints not exceeding 1200mm.

**Reveal Support Plate** 

Boxed in 50's:

The embedment of restraint dowels and lips into the stone should be at least 20mm. To achieve this, lipped ties (LPBs) have a 25mm downstand and dowelled ties (DPBs and YPBs) have 60mm long dowels.

The actual capacity of the restraints will normally be restricted by the breaking load of the stone and/or the restraint fixing bolt. Breaking loads at the fixing should be determined in accordance with BS EN 13364.

Frame cramps with a B end have a 7mm diameter hole to suit a range of fixings. Ancon M6 expansion bolts are recommended for fixing to concrete and M6 set screws or SDTSS-38-5PT self-drilling screws for fixing to steelwork. Frame cramps can be fixed to masonry with suitable plugs and screws or resin anchors. Poor substrates will limit the capacity of fixings and site testing is advisable in such applications. All fixings should be used in conjunction with a DIN washer.

#### **Coping Stones**

For restraining horizontal coping stones, YPB ties may be used as pictured. For copings on a slope e.g. gable ends, restraint fixings are designed to suit the requirements of the application, including the slope and size of stone. Contact us with details of your project for help with product selection.



YPB Ties Restraining Coping Stone

#### **Available POA**

Ancon

YDB Ties Fixed to Blockwork

Further Ancon range of products can be found at www.ancon.co.uk

## Ancon - Masonry Support

Brick, block, or stone cladding on steel or concrete framed structures is normally supported by stainless steel masonry support systems.

Frame type, differential movement, type of cladding, masonry load and cavity width all need to be considered when selecting the most appropriate fixing solution.

Both Ancon Optima of the shelf & Ancon Bespoke MDC Systems create a continuous length of Angle to support the outer leaf of Masonry.

Note Ancon Optima is a standard system where the brackets and angles are supplied as separate components. Ancon MDC systems have brackets welded to the angle and are designed to suit the specific cavity width and masonry load of a project.

AnconOptima - Standard System

Speak to one of our Miers Brickwork Specialists about how we can help you and your project run smoothly...

Ancon - MDC Bespoke System

...DID YOU KNOW You can place your order for Ancon MDC via Miers

# Ancon

## Ancon - Windposts

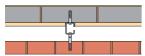
Ancon Windposts are designed to span vertically between floors to provide lateral support for panels of brickwork. Windposts can be installed into either the inner leaf of blockwork or into the cavity leaving the blockwork undisturbed. They are designed to suit specific applications and are supplied complete with end connections and ties.

They are suitable for use where standard AMR ladder type masonry reinforcement is inadequate or when there is a requirement to split a large masonry panel.

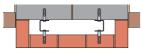
Large panels of masonry or panels with openings can often be difficult to design. The traditional solutions have been to either increase the thickness of the wall or introduce a masonry pier.

#### WP1 and WP3 Windposts

As bespoke as they come, Ancon WP1  $\sigma$  WP3 Windposts are channel section windposts which are designed to be installed within the cavity leaving the blockwork undisturbed, the windposts are complete with end connections and ties which fit into the vertical slots in the flanges of the channel section.



WP1 Windpost with SDN and SPN Ties in Cavity Wall



WP3 Windpost with SDN and SPN Ties Providing support for Brick Pier

#### WP4 Windposts

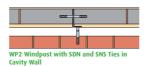
WP4 Windposts are generally used in internal blockwork walls that have a "fair faced" finish to both side and where the windposts cannot protrude beyond either face. Sometimes referred to as spine posts they are flat plates designed to fit within the wall. Although the depth of a WP4 is limited by the width of the masonry (ideally 20mm less than the wall width) the thickness of the post can vary to increase its load capacity. Blockwork is tied through the post.

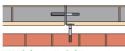
WP4 Windpost with SNS Tie in Single Skin

#### WP2 Windposts

WP2 Windposts are angle section windposts designed for either small cavities or where wind loads are high. One leg of the windpost is built into the blockwork, and the blockwork tied through the leg of the windpost to minimise any possible movement or cracking of internal finishes.

The design of Ancon WP2 Windposts assumes full restraint to the longer leg of the post located within the vertical masonry joint. To prevent lateral movement of the post within this joint and ensure the windpost performs to its full capacity, it is essential that this joint is tightly packed with mortar. If a vertical joint is required in place of a tied joint, ties with a debonded end on one site can be supplied. The capacity of the post will be reduced in this configuration.



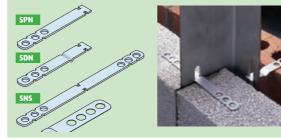


WP2 Windpost at Vertical Movement Joint in the Inner Leaf of Blockwork with Debonded Ties Across the Post Note that the capacity of the windpost will be reduced in this configuration

RR CE

#### Windposts Ties

SDN Ties re used to the outer leaf and SPN Ties to the inner leaf. SNS Ties are used across the posts in the inner blockwork and be supplied with a debonding sleeve for use where there is a vertical movement joint.









## Vista - Masonry to Masonry Wall Ties

#### VS4 - Heavy Duty Flat Safety Tie

Used in full fill cavities or where the prevention of moisture travelling across the cavity is not an issue. (Also, for collar jointed walls).

Tested as Type 1 (strength)

		CE
9	Sizes	Units per box
	150mm	250
	175mm	250
	200mm	250
	225mm	250
	250mm	250
	275mm	250
	300mm	250

lnsu	ation Clip	S

#### Insulation Clip - Universal

Universal insulation retaining clip used to hold insulation material against the

#### V23 – Insulation Clip - Eco

Universal insulation clip made using less plastic for reduced



## Debonding Sleeves

Debonding sleeve to allow for movement of ties (a 25mm wide sleeve is required for channel ties). Debonding sleeves should have a 10mm gap left at end to allow for movement





## Vista - Lateral Restraint Ties

#### VS7 - Slotted Frame Cramp

As VE7, but supplied with a slot in upstand to allow various fixings.



'F **Sizes Length** Units per box 75mm 100mm 125mm 150mm 250 175mm 200mm 225mm 200 250mm 275mm 300mm 200

Available POA

#### VS7D - Slotted Frame Cramp With Drip

As above but supplied with a drip to prevent moisture crossing the cavity. Drip position 90mm from safety end as standard.



Available POA

# Sizes Length Units per box 100mm 250 125mm 250 150mm 250 207mm 250 200mm 250 225mm 200 250mm 200 275mm 200 300mm 200

## Vista - Lateral Restraint Ties

#### VE7 - Holed Frame Cramp

Frame cramp (supplied in stainless or galvanised steel) for restraining masonry to new or existing structures and for building in non-structural elements (frames etc).

d		CE
	Sizes Length	Units per box
	75mm	250
	100mm	250
	125mm	250
	150mm	250
	175mm	250
	200mm	250
	225mm	200

#### VE7D - Holed Frame Cramp With Drip

Frame cramp supplied with a drip to prevent moisture crossing the cavity. Drip position 90mm from safety end as standard.



izes Length 00mm 25mm	Units per box 250 250
25mm	
	250
50mm	250
75mm	250
200mm	250
25mm	200
50mm	200
?75mm	200
00mm	200
	75mm 200mm 225mm 250mm 275mm 200mm

## Vista - Channel Ties

#### VS9 - Steel Channel Tie to Suit 25/14 Channel

Head specific for Vista steel frame channel. Tie designed to suit a variety of cavities.

Sizes (Projection\*) Units per box

75mm (No Drip)	250
100mm	250
125mm	250
150mm	250
175mm	250
200mm	250
225mm	250
250mm	250
275mm	250
300mm	250

\* Projection length from safety end to shoulder. Notched head length 15mm.



# ■ Miers - 25/14 Brick Tie Channel - (non combustible)

## For Tying Brickwork to Steel and Concrete Structures through Insulation



Miers 25/14 Brick Tie Channel is cold rolled formed steel for m tying in brickwork to steel in main building structures through insulation.

Channels are available in lengths of 2700mm, pre punched holes ensure the fixing position is located near the end to ensure adequate fixing when cutting on site. It has a 16mm opening to accommodate a drive socket.

The channel has alternate 5.3mm and 9.5mm diameter holes to accept different fixings.

The smaller holes should be used when fixing to steel or timber with high-thread fixing screws and washers.

#### Fixing to Steel - Miers - 25/14 Brick Tie Channel

25/14 Channel Lengths: 2700mm High-thread Fixing Screws Lengths: Insulation depth up to 220mm Channel Ties Lengths: For open cavities up to 259mm

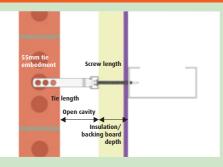
#### ■ Fixing to Concrete - Miers - 25/14 Brick Tie Channel

25/14 Channel Lengths: 2700mm Fixing Screws Lengths: Insulation depth up to 267mm Compression Sleeve Lengths: To suit insulation depth Channel Ties Lengths: For open cavities up to 259mm



## ■ Miers - 25/14 Brick Tie Channel - (non combustible)

## Fixing to Steel - Miers - 25/14 Brick Tie Channel



#### High Thread Fixing Screws

See tables for correct screw and fixing centres.

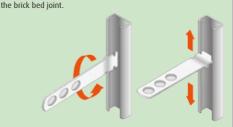
They are installed through the CP board and insulation thickness of up to 220mm, steel thickness from 1.2mm to 3mm.

Compression sleeves should be used to ensure the insulation is not compressed.

Insulation/Backing thickness	HTSS fixings
35-61mm	82mm
43-79mm	100mm
60-94mm	115mm
65-114mm	135mm
80-129mm	150mm
110-159mm	180mm
165-220mm	240mm

#### Non Combustible Channel Ties

Ties are available in increments of 25mm, from 100-300mm long, a minimum embedment of 55mm should be allowed. They are located in the channel by rotating the tie 90° and can be moved to the required position where they are built into



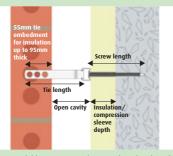
Recommended wall tie and fixing screw vertical centres (based on the SFS being installed at 600 centres). Wall ties spacings at corners/reveals or any opening should be reduced to 225mm.

Wall tie	Insulation thickness	Vertical tie spacing	Vertical fixing spacing
Type 1	Max 220mm	300mm	225mm
Type 2	Max 220mm	450mm	337.5mm
Туре З	Max 220mm	450mm	337.5/450mm*
Type 4	Max 220mm	450mm	337.5/450mm*

Centres in the table achieve equivalent tie type performances to PD 6697 6.2.2.5 Table 12 (M2 Mortar). \*337.5mm centres for insulation thicknesses greater than 114mm.

Concrete Fixing Screws

#### Fixing to Concrete - Miers - 25/14 Brick Tie Channel



Screws are available to accommodate a CP board and insulation in thickness of up to 267mm. A 6.5mm pilot hole and a stainless steel compression sleeve is required at the same depth as the insulation. See tables for correct screw size, technical specifications and fixing centres.

CFS screws can be used for fixing the channel tie directly on to concrete where no insulation is present.

Insulation thickness	CFS fixings*	Minimum concrete embedment	Pilot hole diameter x depth
0mm	62mm		
35-45mm	102mm		
45-55mm	112mm		
55-65mm	122mm	45mm	6.5mm x 55mm
65-75mm	132mm		
75-95mm	152mm		
95-125mm	182mm		
125-145mm	202mm		
145-177mm	212mm		
165-195mm	235mm	35mm	6.5mm x 45mm
177-217mm	252mm		
195-217mm	254mm		

\*Torx 30 driver bit required when fixing concrete screws. Concrete fixing screws supplied with a nylon shoulder washer.

Compression sleeves in all sizes are available to purchase separately if required



# Vista - Head Restraint

#### VIR - Internal Head Restraint

The VIR head restraint is designed to resist lateral movement in wall heads, restraining them to structural soffits whilst allowing vertical movement (in order, for instance, to accommodate beam deflection).



Size Units per box 215mm 50



#### VHR - Head Restraint

The VHR is a very simple, economical head restraint product. Twice holed to accommodate 100 or 140mm walls. Vertical movement can be accommodated only by allowing clearance between the top of the blockwork panel and the underside of the restraint angle.

Can also be manufactured to fit 215mm blockwork.



Size	Units per box
100mm - 140mm blockwork	50
215mm blockwork	50





## Vista - Timber Frame Ties

#### V62 - High Movement Timber Frame Tie

Channel and strip tie system for use where the building height is 18m or below (5-7 stories). Maximum differential movement of 65mm. Fits cavities from 50mm to 150mm. Supplied with 50mm x 40mm stainless steel screws (250 per box).



100mm (50mm cavity)	250
125mm (75mm cavity)	250
150mm (100mm cavity	) 250
175mm (125mm cavity	) 250
200mm (150mm cavity	) 250



## ■ Vista - Wall Tie Selection Table (exterior cavity walls)

Tie Type 1	Cavity Width	Tie Length
VST1, VE1, VS6	50mm - 75mm	200mm
	76mm - 100mm	225mm or 250mm
	101mm - 125mm	250mm
	126mm - 150mm	275mm to 300mm
Tie Type 2	Cavity Width	Tie Length
EN2, V26, TPT	50mm - 75mm	200mm
	76mm - 100mm	225mm or 250mm
	101mm - 125mm	250mm (EN2)
	150mm - 300mm	300mm to 450mm (TPT)
Тіе Туре З	Cavity Width	Tie Length
V26	125mm - 150mm	275mm x 300mm
Tie Type 4	Cavity Width	Tie Length
VE4	50mm - 75mm	200mm
	76mm - 100mm	225mm
	101mm - 125mm	250mm
	126mm - 150mm	275mm
Tie Type 6	Cavity Width	Tie Length
V61	50mm	125mm proj.
	76mm	150mm proj.
	100mm	175mm proj.
	125mm	
	150mm	
	165mm	



Wind Zones Masonry to Masonry Information taken from

BS EN 1991-1-4:2005. Code of Practice for Wind Loads for use with PD 6697:2010.



Wind Zones Masonry to Timber

Information taken from BS 6399-2: 1997. Code of Practice for Wind Loads for use with BS 5268-6: 1:1996.



## Further Vista range can be found at: www.vistaeng.co.uk

## GA Fixings - Masonry Support

The GA Masonry support range includes continuous and individual support angles and brackets, stone support brackets and a wide variety of fixings and anchors.

GA Fixings engineers will work closely with Miers and our client to create a bespoke support package that takes into account structural frame type, cavity size, masonry loads, and other critical factors in your building design.

All manufactured in the UK from the highest grade steel under ISO 9001 Quality Managed controlled conditions. Every GA product is CE marked under EN 1090 to meet harmonised European standards for structural metalwork.

## Speak to one of our Miers Brickwork Specialists about how we can help you...



## VEAS Masonry Support Angle



Suitable for jobs with cavities less than 50mm or where the underside of the masonry panel is exposed and the cavity needs to be closed.

## VESS Masonry Support System



GA support systems are made up of brackets welded to continuous angles at pre-designated fixing centres and are suitable for cavities in excess of 45mm.

## VEIB & VEIBS Individual Bracket Masonry Support



Individual masonry support brackets are generally used when the continuous support is difficult to achieve such as curved brickwork.



GA Fixings follow BS8298-1,-2,-3,-4:2010 "Code of Practice for the Design and Installation of Natural Stone Cladding and Lining" as the basis for VESB stone support systems.

## Design Considerations

#### **Expansion Joints**

Large masonry panels usually require the use of horizontal and vertical movement joints to avoid the risk of cracking or distortion of the masonry due to differential movement.

At horizontal movement joints support angles are used to support the masonry thus allowing the movement joint to expand and contract as necessary.

In general for buildings over 12m horizontal movement joints will be required at either 1 or 2 storey intervals to allow for anticipated movement of 1 mm per metre height of masonry.

For further information please consult, PD 6697:2010 Recommendations for the Design of Masonry Structures to BS EN 1996-1-1 & BS EN 1996-2

#### **Connections**

Careful consideration should be given to the method of fixing the masonry support back to the concrete or steel frame.

When fixing back to concrete frames cast-in channels used in conjunction with t-head bolts, expansion and chemical anchors are widely utilised. Cast-in channels offer the greatest adjustment and installation speed but are more expensive.

For fixing back to steel frames isolated setscrews are used to fix to UB and PFC sections, in the case of UB's additional plates are usually required between the flanges. When fixing the SHS & RHS beams blind bolts are used.

#### **Applications / Corrosion**

GA support systems are generally manufactured in grade 304 stainless steel which is considered suitable for most construction fixings however for more corrosive environments such as coastal or heavy industrial sites support systems can also be manufactured in grade 316. When fixing back to steel frames bi-metallic corrosion may be an issue particularly if the connection is subject to moisture. To minimise the risk of bi-metallic corrosion the dissimilar metals should be separated by use of gaskets/isolation sleeves or painted to ensure moisture is excluded from the assembled joint.

## GA Fixings - VEAS Masonry Support Angle



GA Masonry Support Angles are suitable for applications where the cavity does not exceed 50mm or where the underside of the masonry panel is exposed and the cavity needs to be closed.

Support angles can be designed for walls with cavities larger than 50mm but the VESS Support System is usually a more economical option.

GA undertake the design of the angle section and fixings required and will also produce layout drawings detailing the fixing positions, angle lengths and sectional details for approval prior to manufacture.

Once approved, the layout drawings are then marked up to show individual angle references for ease of location and setting out on site.



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## ■ GA Fixings - VEAS Masonry Support Angle (continued)

#### Specifying

To specify GA Support Angles follow the code as shown: In some instances an inverted angle may be required. This should be stated at the end of the code:

#### VEAS / 30C / 10L INVERTED

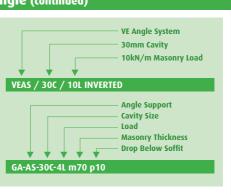
Additional subscripts may be added to the specification to indicate factors which affect the design of the angle

Examples of VEAS Masonry Support Angles

m = masonry thickness

**p** = drop below structure soffit

**INVERTED** = inverted angle



100mm Brickwork

40mm Cavity

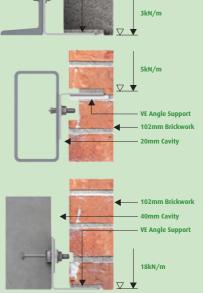
**VE Angle Support** 

## Example 1 Example shows a support angle fixed back to steelwork using isolated setscrews. The steelwork is drilled/slotted to suit the angle fixing centres. Serrated pads can be used to provide vertical adjustment if required. Specify: VEAS / 40C / 31 Example 2 Example shows a support angle fixed back to steelwork using Molabolts. The steelwork is drilled to suit the angle fixing centres. Serrated pads can be used to provide vertical adjustment if required. Specify: VEAS / 20C / 5L INVERTED

#### Example 3

Example shows a support angle fixed back to concrete via 38/17 cast-in channel. The 38/17 channel provides horizontal adjustment while the use of serrated pads provides vertical adjustment.

#### Specify: VEAS / 40C / 18L





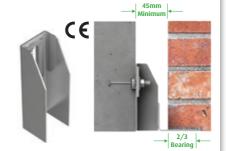
## ■ GA Fixings - VESS Masonry Support Angle



GA Masonry Support Systems comprise of brackets welded to continuous angles at pre-designated fixing centres. They are suitable for cavities in excess of 45mm.

Support systems are 'tailor made' to suit every individual application ensuring cost effective design solutions for every masonry support requirement.

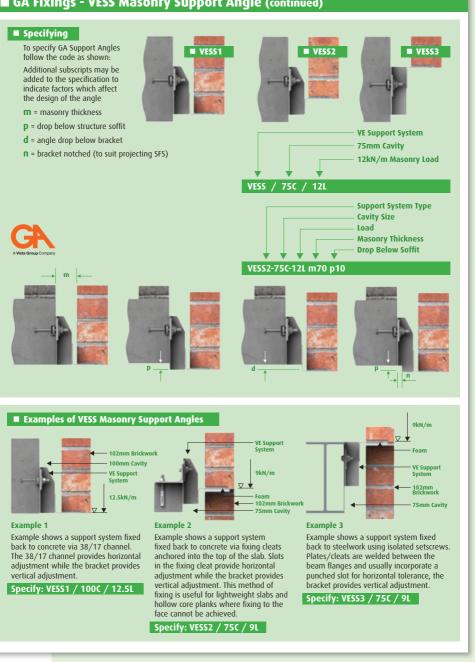
The brackets offer up to +/- 30mm vertical adjustment by utilising an 18 x 70 vertical slot in conjunction with a welded serrated pad. The welded serrated pad stops any potential slip.







## ■ GA Fixings - VESS Masonry Support Angle (continued)



## ■ GA Fixings - VEIB & VEIBS Individual Bracket Masonry Support

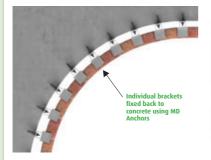


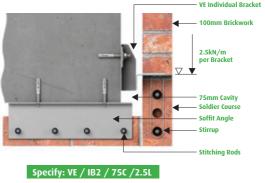
GA Individual Masonry Support Brackets are generally used when use of continuous support is difficult to achieve such as curved brickwork or where masonry is supported from above such as soldier courses. Individual brackets are designed for each specific application ensuring the most cost effective solution for any given loading criteria.

The use of welded serrated pads and punched vertical slots on both the angle and system type brackets offers up to +/- 30mm vertical adjustment.

GA undertake the design of the system and fixings required and will also produce layout drawings detailing the fixing positions, angle lengths and sectional details issued for approval prior to manufacture.









## ■ GA Fixings - VEIB & VEIBS Individual Bracket Masonry Support (continued)

## Specifying **VE Support System** To specify GA Support Brackets follow the code as shown. 75mm Cavity Note: The cavity will determine whether an angle or a 2.5kN/m per Bracket system is used. Brackets can be supplied with a plain horizontal slot if required. Additional subscripts may be added to the specification to VEIB / 75C / 2.5L indicate factors which affect the design of the bracket Support System Type m = masonry thickness **Cavity Size p** = drop below structure soffit Load **d** = angle drop below bracket **Masonry Thickness Drop Below Soffit n** = bracket notched (to suit projecting SFS) GA-IB1-75C-12L m70 p10 VEIB & VEIBS - Bracket References The bracket/angle configuration can be arranged to accommodate the structure, fixing and support levels: VEIB5 VEIB4 VEIB2 VEIB3 VEIB1 VEIBS5 VEIBS2 VEIBS3 VEIBS1 VEIBS4

■ GA Fixings - VESB Stone Support Brackets

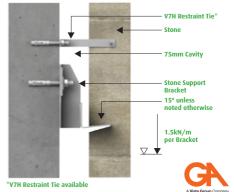


Wherever possible the recommendations in BS8298-1,-2,-3,-4:2010 "Code of Practice for the Design and Installation of Natural Stone Cladding and Lining" are used as the basis for VESB Stone Support Bracket design.

The document discusses recommendations on all aspects of natural stone support ranging from materials to fixing positions and required bearings.

In the case of cast stone units, the fixing options are increased as cast-in fixings may also be considered.

The use of welded serrated pads and punched vertical slots on both the angle and system type brackets offers up to +/- 30mm vertical adjustment.





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## ■ GA Fixings - VESB Stone Support Brackets (continued)



## ■ GA Fixings - Fixings and Anchors Guide

A wide variety of fixings and anchors are needed to deliver optimum performance and security in all applications. GA engineers will help you choose the most appropriate solution for the materials and load bearing requirements of your project.

#### FBN II Anchors

M.D. Anchors are used for fixing back to concrete, they are quick to install and offer good load performance in both shear and tension.

M.D. Anchors are available in zinc plated and stainless steel versions.

#### Chemical Anchors

#### **Anchor Studs**

Chemical anchor studs are used with both the chemical capsule and chemical injection type fixing. The studs are available in zinc plated, galvanised and grade A2 stainless steel. (A4 are available on request).

#### C.C. Anchors - Fisher Type R

Chemical capsules consist of a resin mixture and a small internal tube of hardener which when mixed cure to give a high load anchorage point.

#### C.I. Anchors - FIS VL 410 C / FIS V360

Chemical injection mortars are used where close edge and centre distances are required together with high load performance.

#### Setscrews

Setscrews are available in mild steel, galvanised and stainless steel in a wide range of diameters, lengths and material grades.

Stainless steel setscrews can be supplied shrinkwrapped and are supplied with nylon washers to prevent bi-metallic corrosion when fixing to mild steel.

#### Molabolt

The Molabolt is fast, easy to use and requires no specialist tools to create a completely secure hold.





**Bolt assembly** placed in hol





#### Cast-In Channels and T-Head Bolts

The GA Cast-In Channel has a toothed edge to its return lips, matched by a serrated surface on the underside of the T-Head bolt. This arrangement creates a high resistance to slip and shear loads along the line of the channel.



Serrated

Flange Nut

# Nationwide Depots

PEG

holt

Anchor Screw nut onto bolt until ends align Pin nserted into t

## GA Fixings Windposts



The GA Windpost and Parapet Post range provides support to masonry panels subject to higher lateral loads without the need for extra columns or an increase in wall thickness.

GA Windposts, Parapet posts and Spine Posts can be produced to your specifications, based on design sheets that can be downloaded from GA's website.

GA Fixings comply with CE marking regulations and are able to undertake welded fabrication work to Execution Class 2 of harmonised standard BS EN 1090-1:2009 +A1:2011.

## Speak to one of our Miers Brickwork Specialists about how we can help you...



## VEW1 Windposts



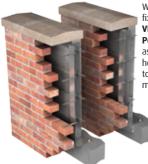
Designed to be built into the inner leaf block.

## VEW2 Windposts



Designed to sit in the cavity itself and tied to both inner and outer leaves.

## ■ VEW1 & VEW2 Parapet Posts



With no head fixings, **VEW1** and **VEW2 Parapet Posts** are designed as cantilevers, using heavier base fixings to resist bending movement.

## VEW3 Spine Posts



Sitting within the width of a single block, **VEW3 Spine Posts** add strength without ruining the 'fair faced' finish of internal walls.

#### Design Considerations

#### Windposts

Both the VEW1 and VEW2 type windposts span vertically between floors and will usually include a positively fixed base and a top fixing that will allow differential movement between the structure and the masonry.

GA windposts are usually designed as 'simply supported beams' with a maximum allowable deflection of span/360 and a maximum allowable design stress of 230N/mm<sup>2</sup>.

Where deflection is the limiting factor windposts may be designed as a 'propped cantilever', using this method reduces the deflection of the windpost considerably but requires a much larger baseplate.

#### **Parapet Posts**

In most cases parapet posts are required to carry a uniformly distributed load along its height but in some instances it is necessary to consider a point load or a combination of both u.d.l. and point load acting on a post, this may be the case when designing spandrel posts in particular. GA parapet posts are designed as 'cantilevers' with a maximum allowable deflection of span/180 and a max. allowable design stress of  $230N/mm^2.$ 

#### **Connection Baseplate Design**

Windposts designed as 'propped cantilevers' and parapet posts which are designed as 'cantilevers' require larger baseplates than standard windposts.

Care should be taken when detailing baseplate thickness and fixing bolts used are able to resist the bending moment and that the structure is large enough to accept the larger baseplate and bolts.

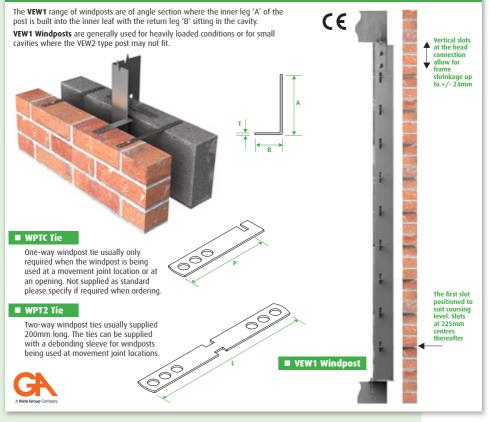
#### Top Cleat Design

Wherever possible the top cleat connection from the post to the structure should include the provision for differential movement between the structure and the masonry. Twin vertical slots in the top of the post allow the top cleat to move vertically yet restrain the post laterally.

#### **Windpost Ties**

Ties are provided at 225mm centres on the VEW1 type posts and 450mm centres at the VEW2 type posts as standard. Parapet posts are supplied with ties at 225mm centres. Slot centres may be changed to suit requirements.

## GA Fixings - VEW1 Windpost



## ■ GA Fixings - VEW1 Windpost (continued)

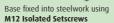
#### VEW1 Windpost Connection Examples

Head fixed into concrete using M12 FBN II Anchor Head fixed into steelwork using M12 Isolated Setscrews

Head fixed into timber wallplate using **M12 Coachscrew** 



Base fixed using into concrete slab M12 FBN II Anchor





Base fixed using into concrete slab M12 FBN II Anchor



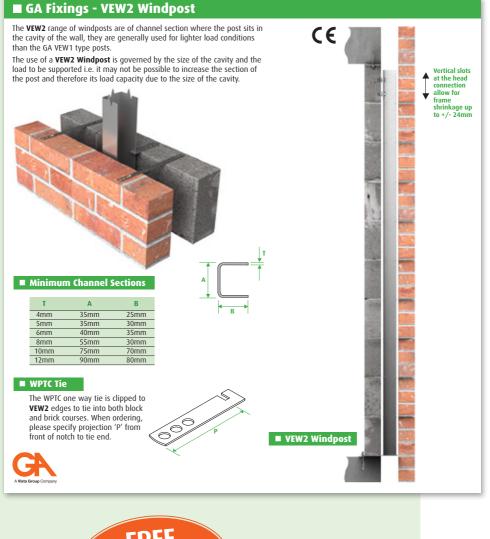
VEW1 Wind	nost Peri	formance '	Tables
	postren	Uninglice	lables

Windposts are designed as simply supported beams with a maximum design strength of 230N/mm<sup>2</sup> and a maximum deflection of span/360. Design resistances should be compared with factored loads. Recommended resistance includes a variable load factor of 1.5.

Windpost Section Size	Recommended resistance (UDL) kN per post							
A B T	2.5m	3m	3.5M	4m	4.5m	5m	5.5m	6m
125mm x 70mm x 4mm	5.55kN	4.30kN	3.45kN	2.80kN	2.30kN	1.95kN		
140mm x 70mm x 4mm	7.20kN	5.55kN	4.45kN	3.65kN	3.05kN	2.55kN	2.15kN	
130mm x 70mm x 6mm	9.20kN	7.20kN	5.75kN	4.70kN	3.90kN	3.25kN	2.75kN	
150mm x 70mm x 5mm	10.50kN	8.25kN	6.70kN	5.50kN	4.55kN	3.90kN	3.30kN	
150mm x 70mm x 6mm	12.50kN	9.80kN	7.90kN	6.55kN	5.50kN	4.60kN	3.95kN	3.35kN
170mm x 70mm x 5mm	13.50kN	10.75kN	8.75kN	7.30kN	6.10kN	5.20kN	4.50kN	3.90kN
150mm x 80mm x 8mm	16.50kN	15.30kN	12.20kN	9.90kN	8.10kN	6.80kN	5.70kN	4.80kN
185mm x 70mm x 6mm	16.50kN	15.50kN	12.60kN	10.45kN	8.85kN	7.50kN	6.50kN	5.65kN
170mm x 80mm x 8mm	16.50kN	17.30kN	14.20kN	11.75kN	10.00kN	8.50kN	7.30kN	6.30kN
180mm x 80mm x 8mm	16.50kN	19.70kN	16.10kN	13.40kN	11.30kN	9.60kN	8.30kN	7.30kN

Bold figures indicate resistance limited by tie capacity.

Windpost Section Size	Design resistance (UDL) kN per post							
A B T	2.5m	3m	3.5M	4m	4.5m	5m	5.5m	6m
125mm x 70mm x 4mm	8.83kN	6.45kN	5.18kN	4.20kN	3.45kN	2.93kN		
140mm x 70mm x 4mm	10.80kN	8.33kN	6.68kN	5.48kN	4.58kN	3.83kN	3.23kN	
130mm x 70mm x 6mm	13.80kN	10.80kN	8.63kN	7.05kN	5.85kN	4.88kN	4.13kN	
150mm x 70mm x 5mm	15.75kN	12.38kN	10.05kN	8.25kN	6.83kN	5.85kN	4.95kN	
150mm x 70mm x 6mm	18.75kN	14.70kN	11.85kN	9.83kN	8.25kN	6.90kN	5.93kN	5.03kN
170mm x 70mm x 5mm	20.25kN	16.13kN	13.13kN	10.95kN	9.15kN	7.80kN	6.75kN	5.85kN
150mm x 80mm x 8mm	24.75kN	22.95kN	18.30kN	14.85kN	12.15N	10.20kN	8.55kN	7.20kN
185mm x 70mm x 6mm	24.75kN	23.25kN	18.90kN	15.68kN	13.28kN	11.25kN	9.75kN	8.48kN
170mm x 80mm x 8mm	24.75kN	25.95kN	21.30kN	17.63kN	15.00kN	12.75kN	10.95kN	9.45kN
180mm x 80mm x 8mm	24.75kN	29.55kN	24.15kN	20.10kN	16.95kN	14.40kN	12.45kN	10.95kN
Bold figures indicate resistance lim	nited by tie capaci	ity.						

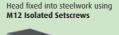




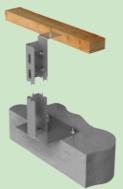
## ■ GA Fixings - VEW2 Windpost (continued)

#### VEW2 Windpost Connection Examples

Head fixed into concrete using M12 FBN II Anchor



Head fixed into timber wallplate using **M12 Coachscrew** 



Base fixed using into concrete slab M12 FBN II Anchor

#### Base fixed into steelwork using M12 Isolated Setscrews

#### Base fixed using into concrete slab M12 FBN II Anchor

#### ■ VEW2 Windpost Performance Tables

Windposts are designed as simply supported beams with a maximum design strength of 230N/mm<sup>2</sup> and a maximum deflection of span/360. Design resistances should be compared with factored loads. Recommended resistance includes a variable load factor of 1.5.

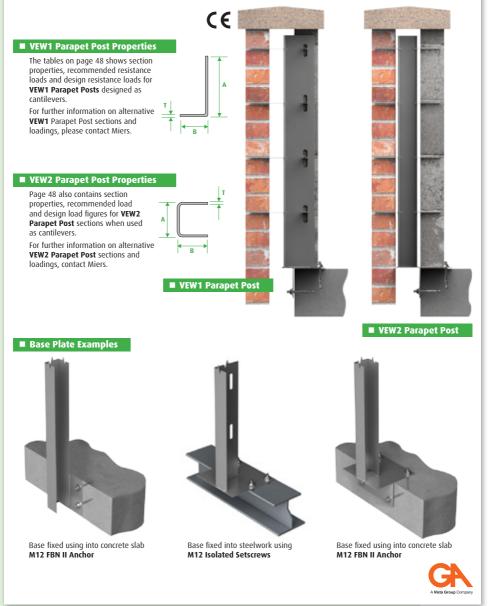
Windpost Section Size	Recommended resistance (UDL) kN per post							
A B T	2.5m	3m	3.5M	4m	4.5m	5m	5.5m	6m
65mm x 60mm x 4mm	3.25kN	2.30kN	1.74kN	1.35kN				
65mm x 60mm x 5mm	3.95kN	2.80kN	2.10kN	1.60kN				
75mm x 60mm x 4mm	4.30kN	3.15kN	2.35kN	1.85kN				
75mm x 60mm x 5mm	5.40kN	3.86kN	2.90kN	2.25kN	1.75kN			
85mm x 60mm x 4mm	5.45kN	4.05kN	3.10kN	2.40kN	1.95kN			
85mm x 60mm x 5mm	6.95kN	5.09kN	3.80kN	2.95kN	2.35kN	1.90kN		
95mm x 60mm x 5mm	8.60kN	6.35kN	4.85kN	3.80kN	3.05kN	2.45kN	2.05kN	
105mm x 60mm x 5mm	10.30kN	7.75kN	6.00kN	4.75kN	3.80kN	3.10kN	2.55kN	2.15kN
105mm x 60mm x 6mm	11.10kN	9.05kN	7.00kN	5.50kN	4.40kN	3.60kN	3.00kN	2.50kN
115mm x 60mm x 8mm	11.10kN	13.30kN	10.60kN	8.50kN	6.85kN	5.60kN	4.65kN	3.90kN

Bold figures indicate resistance limited by tie capacity / ties required at reduced vertical centres.

Windpost Section Size	Design resistance (UDL) kN per post							
A B T	2.5m	3m	3.5M	4m	4.5m	5m	5.5m	6m
65mm x 60mm x 4mm	4.88kN	3.45kN	2.61kN	2.03kN				
65mm x 60mm x 5mm	5.93kN	4.20kN	3.15kN	2.40kN				
75mm x 60mm x 4mm	6.45kN	4.73kN	3.53kN	2.78kN				
75mm x 60mm x 5mm	8.10kN	5.79kN	4.35kN	3.38kN	2.63kN			
85mm x 60mm x 4mm	8.18kN	6.08kN	4.65kN	3.60kN	2.93kN			
85mm x 60mm x 5mm	10.43kN	7.64kN	5.70kN	4.43kN	3.35kN	2.85kN		
95mm x 60mm x 5mm	12.90kN	9.53kN	7.28kN	5.70kN	4.58kN	3.68kN	3.08kN	
105mm x 60mm x 5mm	15.45kN	11.63kN	9.00kN	7.13kN	5.70kN	4.65kN	3.83kN	3.23kN
105mm x 60mm x 6mm	16.65kN	13.58kN	10.50kN	8.25kN	6.60kN	5.40kN	4.50kN	3.75kN
115mm x 60mm x 8mm	16.65kN	19.95kN	15.90kN	12.75kN	10.28kN	8.40kN	6.98kN	5.85kN
Bold figures indicate resistance lim	nited by tie capaci	ty / ties require	d at reduced ver	tical centres.				

## ■ GA Fixings - VEW1&2 Parapet Posts

Parapet and spandrel posts are designed as cantilevers and are available in both the VEW1 and VEW2 section types. Larger base connections will be required to resist the 'bending moment' and careful consideration of the plate, fixings and base structure is required to ensure the post resists the applied loading.



## ■ GA Fixings - VEW1 and VEW2 Parapet Posts (continued)

Parapet Posts are designed as simply supported beams with a maximum design strength of 230N/ mm<sup>2</sup> and a maximum deflection of span/360. Design resistances should be compared with factored loads. Recommended resistance includes a variable load factor of 1.5.

#### ■ VEW1 Parapet Post Performance Tables

Parapet Post Section Size	Recommended resistance (UDL) kN per post						
A B T	0.8m	1m	1.2M	1.4m	1.6m	1.8m	2m
125mm x 70mm x 4mm	4.50kN	4.50kN	3.80kN	2.95kN	2.35kN	2.00kN	1.75kN
140mm x 70mm x 4mm	4.50kN	5.60kN	4.70kN	4.00kN	3.10kN	2.60kN	2.25kN
130mm x 70mm x 6mm	4.50kN	6.00kN	6.10kN	5.10kN	3.90kN	3.30kN	2.90kN
150mm x 70mm x 5mm	4.50kN	6.00kN	6.50kN	5.60kN	4.85kN	3.80kN	3.20kN
150mm x 70mm x 6mm	4.50kN	6.00kN	7.50kN	6.90kN	5.70kN	4.50kN	3.95kN
170mm x 70mm x 5mm	4.50kN	6.00kN	7.50kN	7.00kN	6.10kN	5.40kN	4.35kN
150mm x 80mm x 8mm	4.50kN	6.00kN	7.50kN	9.00kN	7.80kN	6.00kN	5.30kN
185mm x 70mm x 6mm	4.50kN	6.00kN	7.50kN	9.00kN	9.00kN	8.00kN	6.50kN
170mm x 80mm x 8mm	4.50kN	6.00kN	7.50kN	9.00kN	10.40kN	8.70kN	7.10kN
180mm x 80mm x 8mm	4.50kN	6.00kN	7.50kN	9.00kN	10.50kN	10.20kN	8.30kN

Bold figures indicate resistance limited by tie capacity.

Parapet Post Section Size	Design resistance (UDL) kN per post							
A B T	0.8m	1m	1.2M	1.4m	1.6m	1.8m	2m	
125mm x 70mm x 4mm	6.75kN	6.75kN	5.70kN	4.43kN	3.53kN	3.00kN	2.63kN	
140mm x 70mm x 4mm	6.75kN	8.40kN	7.05kN	6.00kN	4.65kN	3.90kN	3.38kN	
130mm x 70mm x 6mm	6.75kN	9.00kN	9.15kN	7.65kN	5.85kN	4.95kN	4.35kN	
150mm x 70mm x 5mm	6.75kN	9.00kN	9.75kN	8.40kN	7.28kN	5.70kN	4.80kN	
150mm x 70mm x 6mm	6.75kN	9.00kN	11.25kN	10.35kN	8.55kN	6.75kN	5.93kN	
170mm x 70mm x 5mm	6.75kN	9.00kN	11.25kN	10.50kN	9.15kN	8.10kN	6.53kN	
150mm x 80mm x 8mm	6.75kN	9.00kN	11.25kN	13.50kN	11.70N	9.00kN	7.95kN	
185mm x 70mm x 6mm	6.75kN	9.00kN	11.25kN	13.50kN	13.50kN	12.00kN	9.75kN	
170mm x 80mm x 8mm	6.75kN	9.00kN	11.25kN	13.50kN	15.60kN	13.05kN	10.6kN	
180mm x 80mm x 8mm	6.75kN	9.00kN	11.25kN	13.50kN	15.75kN	15.30kN	12.45kN	

Bold figures indicate resistance limited by tie capacity.

#### ■ VEW2 Parapet Post Performance Tables

Parapet Post Section Size		Recomme	nded resistanc	e (UDL) kN p	er post		
A B T	0.8m	1m	1.2M	1.4m	1.6m	1.8m	2m
65mm x 60mm x 4mm	3.90kN	2.95kN	2.30kN	1.85kN	1.50kN	1.25kN	1.05kN
65mm x 60mm x 5mm	4.50kN	3.85kN	2.95kN	2.35kN	1.90kN	1.55kN	1.30kN
75mm x 60mm x 4mm	4.50kN	3.70kN	2.90kN	2.35kN	1.95kN	1.60kN	1.35kN
75mm x 60mm x 5mm	4.50kN	4.85kN	3.80kN	3.05kN	2.50kN	2.05kN	1.70kN
85mm x 60mm x 4mm	4.50kN	4.50kN	3.60kN	2.90kN	2.40kN	2.00kN	1.75kN
85mm x 60mm x 5mm	4.50kN	6.00kN	4.70kN	3.80kN	3.15kN	2.60kN	2.20kN
95mm x 60mm x 5mm	4.50kN	6.00kN	5.60kN	4.60kN	3.80kN	3.20kN	2.05kN

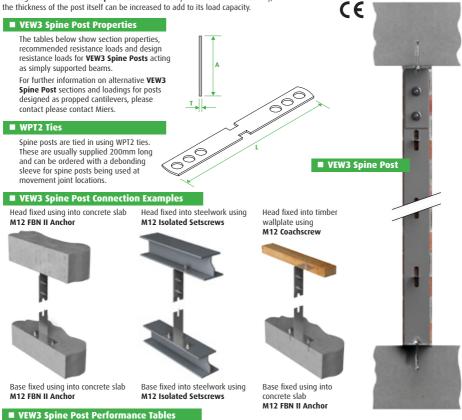
Bold figures indicate resistance limited by tie capacity / ties required at reduced vertical centres.

Parapet Post Section Size		Desig	n resistance (L	IDL) kN per p	ost		
A B T	0.8m	1m	1.2M	1.4m	1.6m	1.8m	2m
65mm x 60mm x 4mm	5.85kN	4.43kN	3.45kN	2.78kN	2.25kN	1.88kN	1.58kN
65mm x 60mm x 5mm	6.75kN	5.78kN	4.43kN	3.53kN	2.85kN	2.33kN	1.95kN
75mm x 60mm x 4mm	6.75kN	5.55kN	4.53kN	3.53kN	2.93kN	2.40kN	2.03kN
75mm x 60mm x 5mm	6.75kN	7.28kN	5.70kN	4.58kN	3.75kN	3.08kN	2.55kN
85mm x 60mm x 4mm	6.75kN	6.75kN	5.40kN	4.35kN	3.60kN	3.00kN	2.63kN
85mm x 60mm x 5mm	6.75kN	9.00kN	7.05kN	5.70kN	4.73kN	3.90kN	3.30kN
95mm x 60mm x 5mm	6.75kN	9.00kN	8.40kN	6.90kN	5.70kN	4.80kN	4.05kN

Bold figures indicate resistance limited by tie capacity / ties required at reduced vertical centres.

## ■ GA Fixings - VEW3 Spine Post

VEW3 Spine Posts add strength and stability to single leaf walls without protruding beyond the width of the blockwork. Although the width of VEW3 Spine Posts is limited by the width of the masonry, the thickness of the post itself can be increased to add to its load capacity.



Spine posts are designed as simply supported beams with a maximum design strength of 230N/mm<sup>2</sup> and a maximum deflection of span/360. Design resistances should be compared with factored loads. Recommended resistance includes a variable load factor of 1.5.

Spine Post Section Size	Recommended resistance (UDL) kN per post								
A T	2.5m	3m	3.5M	4m	4.5m	5m	5.5m	6m	
90mm x 8mm	3.00kN	2.20kN	1.65kN						
100mm x 8mm	3.95kN	2.90kN	2.20kN	1.70kN	1.35kN				
110mm x 8mm	5.00kN	3.75kN	2.90kN	2.25kN	1.80kN	1.45kN			
120mm x 8mm	6.25kN	4.75kN	3.70kN	2.90kN	2.35kN	1.90kN	1.60kN	1.35kN	
	Design resistance (UDL) kN per post								
Spine Post Section Size			Design	resistance (	UDL) kN per	post			
	2.5m	3m	Design 3.5M	resistance ( 4m	(UDL) kN per 4.5m	post 5m	5.5m	6m	
Section Size	<b>2.5m</b> 4.50kN	<b>3m</b> 3.30kN					5.5m	6m	
Section Size			3.5M				5.5m	6m	
Section Size A T 90mm x 8mm	4.50kN	3.30kN	3.5M 2.48kN	4m	4.5m		5.5m	6m	



■ Windpost Design Sheet	
Design of windpost and fixings is based on your required specifications, s can produce all necessary drawings detailing the windpost length and co	
Windpost Design Sheet Company:	miFRS• iiii
Contact Name:	
Contact Phone No. E-Mail:	Construction Products Ltd
Site Address	Project:
	Date Required:
	Order No.
Post Type - Please tick relevant box	Structural Opening
Image: WWP1     Image: WWP2     Image: WWP2     Image: WWP3     Image: WWP3       Image: WWP1     Image: WWP2     Image: WWP2     Image: WWP3     Image: WWP3	MWP4
Qty Reqd = Section Size = Design L	.oad/Post (kN) ULS =
Top Connection - Please tick required top connection type and confirm	sizes / dimensions requested
	A     A       A     Concrete       Slab Type =     Wall Plate Size =       Offset "x" =       Offset "x" =
Base Connection - Please tick required base connection type and confir	m sizes / dimensions requested
	oncrete ab Depth "d" = $\downarrow$ $\downarrow$ $\downarrow$ $\downarrow$ $\downarrow$ $\downarrow$ $\downarrow$ $\downarrow$
First Tie Position Masonry Construction Dimensio	ons Additional Comments
Brick= mm Cavity= mm Block= mm	
Signature	Date
Design sheets available upon request or dow	voload from our website using the OR code above*

## Masonry Bed Joint Reinforcement

Bed Joint Reinforcement is designed to provide additional lateral support for panels of masonry. Products made from fabricated and flattened stainless steel or carbon steel reinforcement strips which locate in the bed joint to strengthen a wall.

# Bekaert - Wire Ladder Made from austenitic stainless steel to 1.4301 BS EN 10088-3. Conforms to BS 5628-2. 500N/mm<sup>2</sup> min tensile strength. Special designs are available on request for corners and T-shapes. Ladder Length 2700mm. W BEKAERT Review Superior Overlap ends 225mm Also available in Galvanised steel, use prefix GBF supplied in packs of 25

Reference	Round Wire Diameter (mm)	Ladder Width (mm)	Wall Width (mm)	Qty
SBF30W60	3	60	100	20
SBF30W100	3	100	140/150	20
SBF30W150	3	150	190/200	20
SBF30W175	3	175	215	20
SBF35W60	3.5	60	100	20
SBF35W100	3.5	100	140/150	20
SBF35W150	3.5	150	190/200	20
SBF35W175	3.5	175	215	20
SBF40W60	4	60	100	20
SBF40W100	4	100	140/150	20
SBF40W150	4	150	190/200	20
SBF40W175	4	175	215	20
SBF45W60	4.5	60	100	20
SBF45W100	4.5	100	140/150	20
SBF45W150	4.5	150	190/200	20
SBF45W175	4.5	175	215	20
SBF50W60	5	60	100	20
SBF50W100	5	100	140/150	20
SBF50W150	5	150	190/200	20
SBF50W175	5	175	215	20

#### Ancon - AMR Wire Ladder

CE marked to demonstrate compliance with BS EN 845-3. Prefabricated corner units can be manufactured.



Reference	Round Wire Diameter (mm)	Wall Thickness (mm)	Qty
AMR/S/D3.0/W60	3		20
AMR/S/D3.5/W60	3.5	102mm Brick/	20
AMR/S/D4.0/W60	4	100mm_or	20
AMR/S/D4.5/W60	4.5	125mm Block	20
AMR/S/D5.0/W60	5		20
AMR/S/D3.0/W100			20
AMR/S/D3.5/W100	3.5	140mm or	20
AMR/S/D4.0/W100		150mm Block	20
AMR/S/D4.5/W100	4.5	isonini biotic	20
AMR/S/D5.0/W100			20
AMR/S/D3.0/W150			20
AMR/S/D3.5/W150		190mm or	20
AMR/S/D4.0/W150		200mm Block	20
AMR/S/D4.5/W150		200mm block	20
AMR/S/D5.0/W150			20
AMR/S/D3.0/W175			20
AMR/S/D3.5/W175		215mm Block	20
AMR/S/D4.0/W175		7 12111U BIOCK	20
AMR/S/D4.5/W175			20
AMR/S/D5.0/W175	5		20

## Bekaert - Murfor® Reinforcement



Internal Grade Murfor<sup>®</sup> Compact I masonry reinforcement steel cord mesh and interwoven fiberglass roving. There are two types of Murfor<sup>®</sup> Compact I.

External Grade Murfor<sup>®</sup> Compact E masonry reinforcement steel cord mesh and interwoven fiberglass roving. There are two types of Murfor<sup>®</sup> Compact E.

Reference	Size	Box Qty
Compact (E)35	35mm - 30m	6
Compact (E)70	70mm - 30m	3
Compact (I)50	50mm - 125m	6
Compact (I)I00	100mm - 30m	3

## Vista - V44 Coil Mesh

An expanded metal mesh available in various widths, stainless or galvanised steel. Designed to be incorporated into masonry for crack control.



Reference	Size	Supplied
V44-065-G.MS	65mm Galvanised	20m Coil
V44-115-G.MS	115mm Galvanised	20m Coil
V44-175-G.MS	175mm Galvanised	20m coil
V44-225-G.MS	225mm Galvanised	20m coil
V44-305-G.MS	305mm Galvanised	20m coil
V44-065-STST	65mm Stainless	20m coil
V44-115-STST	115mm Stainless	20m coil
V44-175-STST	175mm Stainless	20m coil
V44-225-STST	225mm Stainless	20m coil





## Fire Rated Brickwork and Cavity Sundries

As a leading merchant of concrete and brickwork sundries across the UK, Miers Construction Products Ltd have access to manufacturers producing products to comply with the latest regulations and the fast changing requirements designed to make buildings safer. In particular, since 2017 and the updated regulation 7 and Approved Document B it's more important than ever for designers, engineers and contractors to be aware of the products available to help them make the building safe and also to satisfy the regulations.

This is a fast changing environment, particularly in terms of the approvals and certifications held and also the up to date guidance on specifying and installation. Please use manufacturers websites to ensure that the latest information is always being demonstrated.

F

#### The table shows how reaction to fire is classified according to European Standard EN 13501-1



We have given an indication of the fire rating for each product shown, but before using any product on any project, **advice** from the manufacturer should always be taken.

- A1 🤌 No contribution to fire
- A2 🤌 Insignificant contribution to fire
- B Ø No spread of fire and very limited contribution to fire
- C 🧳 Very limited spread of fire
- D 🤌 Limited spread of fire
- E 🧳 Acceptable reaction to fire in case of a very small fire
  - Not passing requirements for classed A1 E



## Rytons - A1<sup>®</sup> Duct Kits





## ■ Titon - FireSafe® Single Air Brick

Titon FireSafe<sup>®</sup> Air Brick Range is a unique high flow terminal designed for powered ventilation systems offering low resistance to airflow, but high resistance to fire as set out in Approved Document B (fire safety) volume 1: Dwellings, 2019 edition. Constructed from sheet steel (A1) and polyester powder coated to classification A2-s1, d0.

The Titon FireSafe<sup>®</sup> Single Air Brick is designed to be built into external wall types during construction. The range consists of short and long versions and can easily be connected to both 204×60 and 220×90 rectangular ducting.

Sizes 204x60 and 330x60, with depths of 100, 400 and 500 available. In standard or bezelled options.

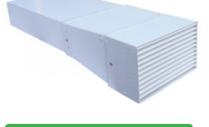
Fire Rating: A2-S1, d0.



SEE TITON WEBSITE FOR LATEST DETAILS



## Titon - FireSafe® Double Air Brick



Titon FireSafe® Air Brick Range is a unique high flow terminal designed for powered ventilation systems offering low resistance to airflow, but high resistance to fire as set out in Approved Document B (fire safety) volume 1: Dwellings, 2019 edition. Constructed from sheet steel (A1) and polyester powder coated to classification A2-s1, d0.

The Titon FireSafe<sup>®</sup> Double Air Brick is designed to be built into external wall types during construction. The range consists of short and long versions and can easily be connected to 220×90 rectangular ducting.

> Size 204x128, with depths of 100, 400 and 500 available. In standard or bezelled options.

Fire Rating: A2-S1, d0.

Fire Rating:

SEE TITON WEBSITE FOR LATEST DETAILS



## Domus - Solis Air Brick



Sleeves & Collars



## ■ Nullifire - FP170 Intucollar Intumescent Pipe Collar

FP170 Intucollar comprises of a stainless steel shell and a reactive intumescent lining. FP170 expands when exposed to fire, reinstating the fire performance of compartment walls and floors which have been penetrated by combustible pipes.

FP170 can be used on flexible walls & rigid walls (100 mm or wider) and rigid floors (150 mm or wider).



up to 4 hours

**SEE NULLIFIRE WEBSITE FOR LATEST DETAILS** 

## Nullifire

Advice from manufacturers should always be taken SEE MANUFACTURERS WEBSITES FOR MORE DETAILS



## ■ Timloc - Thermo-loc FR30 Cavity Closer

30-minute fire-rated cavity closer for eliminating damp and cold bridging around doors, windows, and sills. Independently tested by Warrington Fire to achieve 30 minutes fire-rating and minimum 15 minutes insulation.

Compliant with Building Regulation Approved Documents C, B, L1 and L2 and satisfies BRE document 'Thermal Insulation: avoiding risks'. Suitable for cavities up to 300mm.

#### **SEE TIMLOC WEBSITE FOR LATEST DETAILS**





## Timloc - Thermo-loc FR60 Cavity Closer



60-minute fire-rated cavity closer for eliminating damp and cold bridging around doors, windows, and sills.

Independently tested by Warrington Fire to achieve 60 minutes fire-rating and minimum 15 minutes insulation.

Suitable for cavities up to 300mm.

Compliant with Building Regulation Approved Documents C, B, L1 and L2 and satisfies BRE document 'Thermal Insulation: avoiding risks'.

SEE TIMLOC WEBSITE FOR LATEST DETAILS



Advice from manufacturers should always be taken SEE MANUFACTURERS WEBSITES FOR MORE DETAILS



## METZ - A1 Non-Combustible Cavity Tray



The DPC is a flexible 0.6mm composite damp proof course and cavity tray system. It is supplied in 20m length rolls and the following standard widths: 225mm, 450mm, 500mm, 600mm, 700mm, 800mm and 900mm. Other widths are available on request.

The DPC is coloured red on the upper surface and pale grey on the reverse and is installed with the red surface facing upwards or outwards i.e. facing towards the direction of moisture penetration.

Fire rating: A2.

VISQUEEN



SEE VISOUEEN WEBSITE FOR LATEST DETAILS

Advice from manufacturers should always be taken SEE MANUFACTURERS WEBSITES FOR MORE DETAILS

Fire Rating:





should always be taken SEE MANUFACTURERS WEBSITES FOR MORE DETAILS



## illbruck - ME010 Breather Membrane

ME010 is a water and air tight but vapour permeable polyester based breather membrane – used either as a full façade application or in narrower widths as a window perimeter interface seal.

This high performance breather membrane can be directly laid on sheathing board or thermal insulation behind partially or fully open rain screen façades or curtain walling. Suitable for full façade or window perimeter sealing applications. Class B-s1, d0 to EN13501-1 – fixed to Class A2-s1, d0 mineral wool insulation or sheathing board. Tested with SP025 adhesive as a Fire Rated Membrane System. Fire Rating: B-S3, d0.

Or: B-S1, d0 when used with Illbruck SP025 adhesive, see below.



#### SEE ILLBRUCK WEBSITE FOR LATEST DETAILS



## lillbruck

## illbruck - SP025 Fire Membrane Adhesive



Advice from manufacturers should always be taken SEE MANUFACTURERS WEBSITES FOR MORE DETAILS



## Proctor - Fireshield (Vapour Permeable Membrane)

Fireshield is a vapour permeable walling underlay with an intumescent coated surface. Fireshield is suitable for all walling applications including those in multiple storey buildings. The intumescent coating helps protect the substrate by reducing the risk of fire taking hold and significantly reduces the formation of droplets and smoke. It is installed and fixed to the substrate in the same manner as standard breather membranes using mechanical fixings.

Fire Rating: B-S1, d0.



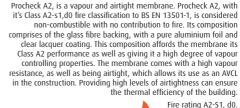






SEE PROCTOR WEBSITE FOR LATEST DETAILS

## Proctor - Procheck A2 (Vapour & Airtight Membrane)







#### Proctor - Wraptite (Externally Airtight & Vapour Permeable Membrane)

Fire Rating:

**SEE PROCTOR WEBSITE FOR LATEST DETAILS** 

Proctor Wraptite works by combining vapour permeability and airtightness in a unique, self-adhering membrane, Wraptite offers a fast and effective solution to unplanned air leakage and its detrimental effects on energy performance. With BBA certification for a comprehensive range of wall and roof constructions and compatibility with multiple substrates, this high-performance air barrier solution can be employed on projects from domestic scale timber frame to large steel framed high rise and everything in between. Fire Rating: B-51, d0. (on A1 or A2 substrate).











## ■ OBEX - Cortex 0500FR Class B Membrane

Cortex 0500FR Class B Membrane is a flame-retardant flexible membrane used for sealing interfaces to provide an airtight and weather tight seal on construction projects. It has a textured surface on both faces to ensure maximum bond strength is achieved.

Cortex 0500FR achieves class B-s3-d0 (EN 13501-1), is highly UV resistant, watertight, airtight and an alternative to standard EPDM Membranes.

Fire Rating: B-S3, d0.







#### ■ OBEX - Cortex 0220FR Class A1 Breather Membrane





## OBEX - Cortex 0200FR Class A2 Membrane

Cortex 0200FR Class A2 Membrane is a flexible membrane used for sealing interfaces to provide an airtight and weather tight seal on construction projects.

The material is a coated glass fibre cloth with a textured surface on both sides to ensure maximum bond strength is achieved. Cortex 0200FR Class A2-s1,d0 (EN 13501-1) is highly UV resistant, watertight and airtight.

Fire Rating: A2-s1,d0.



#### **SEE OBEX WEBSITE FOR LATEST DETAILS**



Advice from manufacturers should always be taken

SEE MANUFACTURERS WEBSITES FOR MORE DETAILS



## OBEX - Cortex 0771FR Class B Paste Adhesive



## Nullifire - FP302 Intumescent Strap

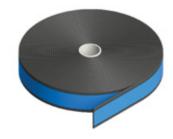
FP302 is designed to close off combustible elements whilst maintaining compartmentation.

FP302 is also a component product incorporated within many Nullifire fire stopping products.

This product is most commonly used around combustible pipes with a diameter of between 10 mm and 160 mm and all types of pipe insulation up to 60 mm thick.



Fire Rating: up to 4 hours fire integrity.



**SEE NULLIFIRE WEBSITE FOR LATEST DETAILS** 

Advice from manufacturers should always be taken SEE MANUFACTURERS WEBSITES FOR MORE DETAILS

# Nationwide Depots

Nullifire



## Nullifire - FS703 Fire Resistant Silicone Sealant

FS703 is a low modulus, neutral cure, silicone sealant, suitable for linear gaps sealing in order to reinstate the fire performance in compartment walls & floors.

FS703 is suitable to fire seal joints in compartment walls and floors.

Ideal for joints in flexible walls, rigid walls & floors, windows and door frames.



SEE NULLIFIRE WEBSITE FOR LATEST DETAILS

## Nullifire

## Nullifire - FS709 HP Intumescent Sealant

New ISING Monthly

FS709 HP is a high expansion/pressure exerting, graphite intumescent sealant. FS709 expands when exposed to fire, reinstating the fire performance of compartment walls and floors which have been penetrated with services. FS709 can be used on flexible walls & rigid walls (100 mm or wider), rigid floors (150 mm or wider), and also with FB750 Intubatt Coated Batts. FS709 is designed to close off gaps and penetrations in compartment walls and floors, to provide

up to 4 hours fire resistance. This product has been formulated to close off combustible pipe penetrations in the event of a fire, negating the need for pipe closers or wrap systems according to test parameters stated in tds or manufactures website.



SEE NULLIFIRE WEBSITE FOR LATEST DETAILS



Advice from manufacturers should always be taken SEE MANUFACTURERS WEBSITES FOR MORE DETAILS



## Sikacryl<sup>®</sup> - 621 Fire Sealant (For Service Penetration and Joint Seals)



Sikacryl®-621 Fire is a fire resistant, phthalate-free acrylic sealant for interior joints and penetration sealing in walls and floors. Restores the fire resistance performance of a floor or wall which incorporates penetration services or linear seals.



#### SEE SIKA WEBSITE FOR LATEST DETAILS

## ■ SikaSeal<sup>®</sup> - 623 Fire Sealant (For Penetration Seals)

SikaSeal®-623 Fire is a fire resistant, intumescent graphite based sealant for interior penetration seals. SikaSeal®-623 Fire is designed to provide a high volume expansion and pressure seal during a fire to combustible pipes that pass through floor and wall service openings.



Fire Rating: up to 4 hours fire integrity.





### SikaSeal<sup>®</sup> - 626 Fire Board (Fire Resistant Coated Protection Board)



## Sika Passive Fire Protection 🅢

## Sika<sup>®</sup> - Backer Rod Fire



## SikaSeal<sup>®</sup> - 670 Fire Sealant (Linear Sealant for use in Walls)



## ■ SikaSeal<sup>®</sup> - 629 Fire Wrap (Fire Resistant Pipe Wrap)





## DHM Insulation Support



Fire-protection-tested metal insulation support for fire resistant insulation boards in building construction. To fix fire-resistant soft or pressure-resistant insulating materials, such as: Mineral / glass wool

Light building boards made of wood wool

Foam glass tiles

Fire Rating: A1.



Advice from manufacturers should always be taken SEE MANUFACTURERS WEBSITES FOR MORE DETAILS

## Joint Filling and Forming

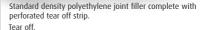
Products for Joint filling and forming brickwork and concrete slabs. Made from foam and are available in Rolls, Sheets and Strips. Expandable, light, clean and easy to use, the foam greatly reduces compressive stresses, available in various densities.

# Miers - Miothene Roll Standard density polvethylene joint filler complete with perforated tear off strip

	Code	Depth (mm)	Width (mm)
We can supply	100/10/10	100	10
virtually any	140/10/10	140	10
combination of	175/10/10	175	10
width, thickness & perforation.	215/10/10	215	10
	100/12/12	100	12
	140/12/12	140	12
	175/12/12	175	12
IIIIEKS	215/12/12	215	12

## Miers - Miothene Strips

Various other sizes available - speak to your local Miers contact about your requirements



Reference	Size
1521705	20mm x 100mm x 20mm x 2m
W15000261	25mm x 100mm x 25mm x 2m



## Miers - Expansion Joint

Fire retardant Polyethylene Expansion Joint. Fire Rating: B-S1, d0.





**SEE MIERS WEBSITE FOR LATEST DETAILS** 



## ARC Cavity Fire Barriers and Cavity Closers

ARC Building Solutions is a specialist manufacturer of cavity fire barriers and cavity closers. With IFC thirdparty certification and ISO 9001 Quality Management System, ISO 14001 Environmental Management System and ISO 45001 Occupational Health & Safety Management System, you can be assured that ARC products are manufactured to the highest of standards.

#### ARC - Cavity Stop Sock (fire barrier for masonry construction)





#### **Key Features**

- Up to 4 hours fire integrity
- · Horizontal and vertical options
- Specified in terraced, semi-detached, apartments and major projects
- Meets requirements of Robust Detail Part E and Approved Document B
- · Maximum cavity width available: 300mm
- · Easily installed compression fit; no mechanical fix required

#### Stock Options\*

- 65 x 65 x 1200mm to suit 50mm cavity
- 90 x 75mm x 1200mm to suit 75mm cavity
- 120 x 100 x 1200mm to suit 100mm cavity
- 135 x 120 x 1200mm to suit 125mm Cavity
   160 x 120 x 1200mm to suit 150mm cavity

#### Other sizes available contact your local Miers depot for more information



#### ARC - TCB (fire barrier for timber frame construction)



#### ■ ARC - Party Wall DPC (fire barrier for masonry wall junctions)



#### **Key Features**

#### Up to 4 hours fire integrity

- Vertical, horizontal and staggered options
- Integral DPC
- · Specified in terraced, semi-detached, apartments and major projects
- Meets requirements of Robust Detail Part E and Approved Document B
- · Maximum cavity width available: 300mm
- Easily installed with a friction fit



#### Stock Options\*

 Party wall DPC to suit 100mm cavity (100 x 250mm/340mm DPC x 1200mm)

Other sizes available contact your local Miers depot for more information



## ARC - Rockfibre Insulated DPC (fire rated cavity closer for window and door reveals)



#### ARC - T-Barrier<sup>®</sup> Masonry (fire barrier for masonry party wall junctions)

#### **Kev Features**

- Up to four hours fire integrity
- Seals edge of party wall cavity
- · Zero U-value at party wall can be achieved
- · Up to three times more effective as an edge seal than conventional systems
- Reduces flanking noise
- Minimises thermal bypass
- · Easy to install





# Nationwide Depots



contact your local Miers depot for more information



# Nationwide Depots

## ARC - Eco Closer (fire rated cavity closer for window and door reveals)



#### **Key Features**

- · Up to 60 minutes fire integrity
- · Closes cavity around window and door reveals
- Prevents cold bridging
- Integral DPC helps eliminate moisture, mould and staining from around windows and doors
- Insulated with non-combustible rockfibre
- Eco-Closer cavity widths: 50 150mm (see Eco-Closer Plus cavity widths: 150 - 300mm)

Single flange available for check reveal details

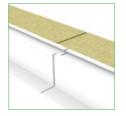


#### Jointing Method

Where a longer length than the supplied 2.4m is required, the following jointing method should be used. Using an appropriate saw, remove 150mm of the plastic profile only, then push the exposed insulation into the next length of plastic profile.



ARC Eco-Closer installed using ARC Brick Ties





#### Stock Options\*

- ARC Eco Closer 100mm Cavity x 2.4m
- ARC Eco Closer 110mm Cavity x 2.4m
- ARC Eco Closer 125mm Cavity x 2.4m
- ARC Eco Closer 150mm Cavity x 2.4m

\*Other sizes available contact your local Miers depot for more information



#### ARC - Contract Closer (thermal cavity closer for window and door reveals)

#### **Key Features**

- Closes cavity around window and door reveals
- Prevents cold bridging
- Insulated with extruded polystyrene (XPS)
- For cavity widths from 50 to 300mm
- · Supplied in 2.4m lengths
- · Single flange available for check reveal details

#### ARC Eco-Closer

ARC Contract-Closer installed using ARC Brick Ties





## ARC - Rainscreen Barrier (cavity fire barrier for rainscreen cladding applications)

#### **Key Features**

- · Up to two hours fire integrity
- Provides a 25mm airspace behind rainscreen cladding
- Foil faced to provide a smoke barrier
- Suitable for horizontal applications
- Available to suit cavity widths from 75mm to 300mm



## ARC - Open State Cavity Barrier (cavity barrier for ventilated cavities)



#### **Key Features**

- · Reactive intumescent element
- Either 60min or 120min fire integrity
- · 25mm or 44mm air gap for ventilated cavity
- Tested to ASFP TGD19 standards
- · Fixing brackets included as standard
- Suitable for use horizontally

## Alternative options are available, please contact your local Miers depot for more information...





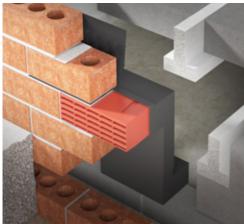
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## Ventilation Products

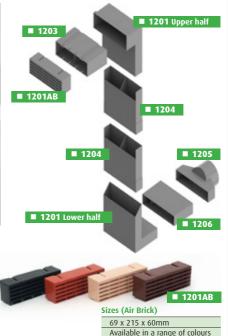
Miers stock an extensive range of brick vents and accessories for all your weep hole duct, cavity and underfloor venting requirements. Traditional build or timber frame, new build or refurbishment, house building or high-rise building vents are available for all your needs.

## Timloc - Telescopic Underfloor & Through Wall Venting



Vertical Extension Piece

Duct Adapter



High performance venting that can be used instead of a conventional airbrick.

#### **Key Features**

- Telescopic Under Floor Vent
- Cavity Sleeve
- Horizontal Rear Extension Horizontal Front Extension





## Timloc - Everdry Intermediate Cavity Tray

BBA-approved stepped cavity tray system for multi cavity options in stone wall construction of 150mm coursing heights.



# For full Timloc range of products, please contact your local Miers depot for more information

## 

Sizes

## Rytons - Weep Vents

An unobtrusive cavity weep hole duct. Virtually unseen when installed, showing only the small weep outlet.

#### **Key Features**

- Simple design for quick and easy fitting with no special brickwork required
- Flush face
- Lugs aid mortar adhesion for efficient installation
- BBA approved





#### Weep Vent Tube







Units per box 200

101 x 66 x 10mm

#### Advantages

- Extension for Rytweep and to allow rendering
- Flush face
- Cut to required size

Sizes 500 x 6mm

# Slim Vent Minor The ORIGINAL perpend cavity ventilator for use in timber frame and traditional build.

#### Key Features

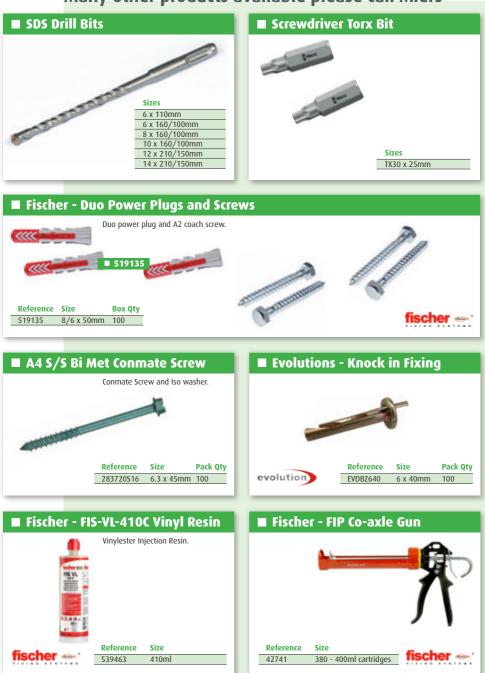
- Open faced to give maximum airflow
- Airflow allows fitting at the maximum 1.2m centres in Scotland and approximately every third brick to NHBC Standards



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Bond It - Plasticiser Bond It - Brick Acid Bond It - Line Marker Paint Fischer - FBN Bolts Fischer - Bolt Anchor FAZ II Fischer - Hammer Fix TEK Screws	83 83 83 83 83 83 83 83 83
SDS Drill Bits Screwdriver Torx Bit Fischer - Duo Power Plugs and Screws A4 5/5 Bi Met Conmate Screw Evolutions - Knock in Fixing Fischer - FIS-VL-410C Vinyl Resin Fischer - FIP Co-axle Gun	84 84 84 84 84 84 84

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#### Head Office

Hawkesden Road, St Neots, Cambs PE19 1QS t 01480 702222

- f 01480 702223
- e sales@miersconstructionproducts.co.uk www.miersconstructionproducts.co.uk



Kestral Construction Products Ltd Unit 1-3, Fishwicks Industrial Estate, Kilbuck Lane, Haydock, Cheshire WA11 95Z t 01744 830002 f 01744 830002 e sales@kestral.net www.kestral.net

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